As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we're not just making hardscape products, we're creating peace of mind.
Pavers add visual interest, function and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

PAVERS
Our house is gray and we wanted to complement the natural colors of the landscape. After looking at many different dealer displays, we always came back to the Eagle Bay colors and styles. They have so many options.” — JEN & MATT ERWIN
Our single-piece designs include our most popular shaped pavers in a variety of textures and colors.

LEFT: CottageStone Textured, James River Color; Dublin™ Freestanding Wall, James River Color; Dublin™ Traditional Fireplace (with minor customization) and Woodbox, James River Color
BrikStone Chamfered

Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basketweave, running bond and herringbone.

ABOVE: BrikStone Chamfered, James River & Sahara (Special Order) Colors. BELOW: BrikStone Chamfered, James River Color

LEFT: BrikStone Chamfered, James River Color
The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.

ABOVE: BrikStone Flat Colonial; BELOW: BrikStone Flat Colonial; CurbStone, Chesapeake Color
RIGHT: BrikStone Flat Colonial; Chatham Natural, Nova Color; Wall: Highland; Drain: Freestanding; Wall Cap: CopingStone, Chesapeake Color
CottageStone Antiqued is available in 6” x 6” and 6” x 9” shapes. The two sizes can work alone or together, and with the pavers' antiqued finish, your new hardscape will have the allure of timeworn stones.
Cottage Stone Chamfered

Modeled after brownstone squares and rectangles, Cottage Stone Chamfered is crafted in 6” x 6” and 6” x 9” shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.

ABOVE: CottageStone Chamfered, James River & Jefferson Colors
LEFT: CottageStone Chamfered, Jefferson Color; CopingStone, Jefferson Color; Wall: Dublin™ Freestanding, Chesapeake Color
CottageStone TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey artisanal creation and perfect imperfections.
Our multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

Chatham Natural & XL, Bull Run Color; CottageStone Textured, Jefferson Color; Highland Stone Column Unit, Jefferson Color; Light Top Rock Face Cap, Gray Color.
Chatham Natural (3-piece) and Chatham XL (2-piece), available in a Natural Finish can be used separately or combined together into a 5-piece slab look to create an elegant tile-like surface for patios, walkways and pool sides. Offered in seven rich colors, Chatham integrates beautifully into the natural environment and is one of our most sought-after pavers.

Chatham Natural and Chatham XL are stocked the same.
Strong, large and designed to hold weight, this three-piece modular paver makes a powerful statement. Coupled with its durability, the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN CHESAPEAKE COLOR, AS SHOWN
Essex Stone is Eagle Bay’s natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

Available only in Jefferson Color, as shown.
KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.
This three-piece modular system is ideal for high-traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb appeal.
Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-on. There are numerous colors to choose from and endless design possibilities for your patio, pool deck, driveway and more.
Bring style to your poolside, patio or driveway with GrandCay’s popular five-piece paver system. The textured finish will give your project dimension, and the variety of paver colors available can lead to bold and interesting patterns.
CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements almost any project by creating a focal point for gathering areas.
CircleStone Textured is a five-piece paver system, available in numerous colors, that complements Eagle Bay’s entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.
Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win–win for the homeowner and our natural landscape.
With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes and rivers.
TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion. Available only in Gray Color, as shown.
“Our Eagle Bay patio really completed our living space. It feels like an extension of our home and allows us to spend more time together as a family outdoors.” — JOSH & CHRISTY BURKE
Eagle Bay walls add structure, protection and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don’t have to compromise on style. Columns and caps are available for each wall unit.
Get the random look of natural stone with our new Brisa® 6” multipiece freestanding wall system. Ideal for curved or straight uses, the wall offers beauty, simplicity and design flexibility for fire pits, flower beds, garden planters, garden walls, vegetable gardens, outdoor kitchens, planters, raised gardens, raised patios and more!

Available only in Jefferson Color, as shown.
Our Dublin™ Freestanding Wall System mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any landscape project. The same single unit is used for the wall, column and caps, making estimation and assembly a snap.
Each piece of the Highland Stone® Freestanding Wall System features a slightly rough finish, giving wall projects up to three feet high a secure and natural feel. Stones are available in 6" or 3" heights and a variety of widths (see pages 108-109).
The SteepleCrest wall design is inspired by the warm, rustic aesthetic of a horse farm boundary wall. Similar to Dublin™ Freestanding, these tumbled stones add a historic charm to your hardscape project but offer three block sizes, providing a more natural look. SteepleCrest also offers a cap option that's perfect for adding a seating ledge.
Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in two colors, is visible on one side and works for projects up to two feet high.
Inspired by split limestone, the new Brisa® 6” multipiece retaining wall system is an attractive alternative to traditional retaining wall blocks. Its elegant design, which gives the look of hand-carved natural stone, provides remarkable versatility for projects such as curved or straight walls, steps and terraced walls.

Available only in Jefferson Color, as shown.
The Diamond® 10DS Retaining Wall System is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces and grades. Choose a straight edge or curved design with this flexible block.
With their proven strength and a natural-stone appearance, the Diamond Pro Stone Cut® Retaining Wall System is the perfect choice for larger-scale projects.
The Highland Stone® Wall System is Eagle Bay’s most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings and is available in varying heights and widths. Blend multiple sizes to give a more natural feel (see pages 108-109).
Quick, Easy. Beautiful. Installers and homeowners love the ease and speed of installation of RidgeRock II. New to Eagle Bay, RidgeRock II fulfills a need for a lighter-weight, easily-installed, structurally-stable wall system. With its Flexible Wing Positioning System (FWPS), RidgeRock II is a favorite for many contractors.
Our Highland Stone® XL™ Wall Cap features a tapered shape, and both sides are rough-hewn for a natural look. This versatile piece is perfect for a wall cap, stair or sitting ledge, and it’s available in six colors.
Customizing your outdoor space is easy with Eagle Bay Fire Pit Kits and Fireplaces. Extend and enhance your outdoor entertaining season with these simple-to-install additions while creating a patio designed to your tastes.
The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone® blocks, a log support grille, a spark screen and a spark screen tool.

**Fire Pit Kit includes blocks, fire pit bowl, log support grille, spark screen and spark screen tool.**

- Diameter Inside: 28"; Diameter Outside: 43"; Height: 20"

**ASSET STONE® FIRE PIT KIT**

**ASSET STONE® FIRE PIT RING CAP (sold separately)**

Complete your custom-built fire pit with our three-piece ring cap. Use CopingStone or the Aspen Stone® Fire Pit Ring Cap to personalize your fire pit.

**STANDARD ASPEN STONE® FIRE PIT KIT PACKAGE**

Fire Pit Kit includes blocks, fire pit bowl, log support grille, spark screen and spark screen tool.

- Diameter Inside: 28"; Diameter Outside: 43"; Height: 20"
Dublin™
FIRE PIT KITS

Extend and enhance your outdoor entertaining season with our Dublin™ Fire Pit Kit. The Dublin™ Fire Pit Kit comes in both a Round and Square Kit option to be a perfect addition to any outdoor space. With a tumbled finish, it works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you’ll need to build a beautiful freestanding fire pit, plus the size and weight make installation easy, even for DIY-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.

ABOVE: Dublin™ Round Fire Pit Kit*, James River Color; Pavers: CottageStone Textured, Blue Ridge Color
NOTE: Dublin™ Fire Pit Cap not included in standard package. Cap may be purchased separately.
RIGHT: Dublin™ Fire Pit Kit, James River Color; Pavers: KingLands Antiqued, James River Color

Use Dublin™ standard cubes to build a custom square fire pit in any size.
See installation instructions on page 118.

ROUND FIRE PIT KIT® SQUARE FIRE PIT KIT
Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you’ll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.

HIGHLAND STONE® /DUBLIN™ FIRE PIT RING CAP

- Highland Stone® Fire Pit Kit includes Ring Caps
- Dublin™ Fire Pit Kit does not include Ring Caps

STANDARD HIGHLAND STONE® FIRE PIT KIT PACKAGE

Optional two-piece steel ring available upon request. Diameter Inside: 45”; Diameter Outside: 63”; Height: 23.125” (with cap)


BELOW: Highland Stone® Fire Pit Kit, James River Color with Highland Stone® Fire Pit Ring Cap, Brown Color; Custom Metal Grate; Pavers: CottageStone Textured, James River Color


Highland Stone® Fire Pit Kit includes a matching ring cap. Non-matching ring cap may be purchased separately.
Create a warm and inviting focal point for entertaining with our Dublin™ Fireplace Kits. The tumbled finish works with all styles, and the fireplace can be used either to burn wood or be fitted for natural gas and propane. These easy-to-build DIY kits include everything you’ll need to build your own outdoor fireplace!

Dublin™ Fireplaces

The largest of our fireplaces, the Traditional Fireplace Kit is a great addition to any patio. The chimney pulls smoke up and away, leaving you with the warmth of a beautiful fire.

60” wide x 52” deep x 104” tall

Traditional Fireplace Kit

Similar to the Traditional Fireplace Kit, this model is slightly smaller and features a see-through fire basin, allowing heat to radiate out of the front and the back of the fireplace.

72” wide x 55” deep x 96” tall

See-Through Fireplace Kit

Use a Woodbox to store firewood, keeping it clean and dry, rounding out your custom fireplace installation.

44” wide x 40” deep x 43” tall

Woodbox

Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces are modular and easily lend themselves to customization. They can be veneered with man-made or sliced stone. With a traditional fireplace look, this product includes a firebox, smoke chamber and two or three feet of solid chimney.

Hearth Width options

30”, 36”, 42”

Outdoor Fireplaces

Available in flat or arched front options

Fireplace shown is finished using a non-standard cap. Coping Stones are not included in standard kits. Coping Stones are available upon request.

James River® Color

Dublin™ See-Through Fireplace Kit, James River Color

Dublin™ Woodbox, James River Color

Dublin™ See-Through Fireplace Kit, James River Color

Dublin™ Woodbox, James River Color

Dublin™ See-Through Fireplace Kit, James River Color

Dublin™ Woodbox, James River Color
Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. Coping Stones, caps, column units and steps are all available through Eagle Bay. We also provide suggestions for the best products to maintain and clean your hardscape so its beauty lasts for years.
**CopingStone**

Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects, from walls to pools.
Finish your walkway, driveway or flower bed borders with Eagle Bay CurbStone.
Provide an attractive transition to your landscape or patio with our 48” wide landscape step that works with most standard walkway widths.

**LANDSCAPE STEP**

**ABOVE:** Landscape Step, Brown Color

**LEFT:** Landscape Step, Gray Color; Walls: Highland Stone® Freestanding & Retaining, Bull Run Color; Wall Cap: Coping Stone, Chesapeake; Pavers: Chatham Natural, Nova Color; BrikStone Flat Colonial

**GRAY**

**BEIGE**
Matching the Highland Stone® Wall collection with neutral tones and dramatic contouring, the Highland Stone® Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement many different styles and aesthetics.

Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® Mailbox Kit. This prepackaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door. Available in Jefferson and James River Colors.
Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.
Care & Maintenance

Your patio or driveway will get a lot of use, but it doesn’t have to show. Our lines of cleaners and accessories make it easy to remove oil, rust, tar, efflorescence and more. And if you want to keep your project looking great year after year, Eagle Bay has many high-quality, easy-to-use sealants. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

HARDCORE CLEANER

HD PAVER PREP EFFLORESCENCE CLEANER
Dislodges efflorescence and ground-in dirt. (1 GAL., 5 GAL.)

PAINTER TAR AND RUBBER REMOVER
Dislodges paint, tar or bitumen, rubber and chewing gum. (1 QT.)

PAVING MAID KIT
1 QT. BOTTLE OF EACH
Everything you need to brighten up your pavers and clean them thoroughly. Contains removers for oil and grease, organic stains, rust, paint, tar and rubber; brush included.

PROFESSIONAL-GRADE OIL & GREASE REMOVER
Dislodges deeply set petroleum-based products, motor oil and hydraulic oil. (1 QT.)

PAVING RESTORER
Removes haze created by polymeric sands and dust from cutting. (1 GAL., 5 GAL.)

ORNAMENTAL STAIN REMOVER
Effectively removes moss, mildew, dead leaves, wine, bled and non-greasy food stains. (25 OZ.)

RUST REMOVER
Removes stains caused by steel, rusted metal objects and fertilizers. (1 GAL., 5 GAL.)

ORGANIC STAIN REMOVER
Effectively removes moss, mildew, dead leaves, wine, bled and non-greasy food stains. (25 OZ.)

HARDCORE WATER-BASED SEALERS

Gloss finish protective sealants
[WSL] WET LOOK
· Gloss finish protective sealant.
· Film forming.
· Recommended for driveways, parking lots, patios and walkways. Enhances the color of pavers with a gloss finish.
· Optimal oil repellency.
(1 GAL., 5 GAL.)

Colored finish protective sealants
[NL] NULOOK® TINTED PROTECTOR
Colors pavers and comes in a choice of 4 rich colors.
(1 GAL.)

Matte finish protective sealants (non-film-forming)
[IN] NATURAL LOOK
· Matte finish protective sealant.
· Non-film forming.
· Recommended for pool decks, walkways, stairs and retaining walls. Enhances the color of pavers with a matte finish.
(1 GAL., 5 GAL.)

[JS] JOINT-STABILIZING PROTECTOR
NATURAL LOOK
Ideal for permeable pavers.
(1 GAL., 5 GAL.)

(JB) COLOR BOOST
· Matte finish protective sealant.
· Non-film forming.
· Recommended for pool decks, walkways, stairs and retaining walls. Enhances the color of pavers with a matte finish.
(1 GAL., 5 GAL.)

JOINTING SANDS

NEXTGEL™ Jointing Sand ideal for pavers for a fast and clean installation. No dust, no haze, no mess. False or wide joints from 1/16” to 4”. (50 LB. BAG/56 BAGS PER PALLET)

RG+ POLYMERIC SAND
Cost-effective sand for standard installations. For paver joints from 1/32” to 1”. (50 LB. BAG/56 BAGS PER PALLET)

Brick Red  Honey  Charcoal  Cognac

Black & Ivory Colors available by special order. Ships in full pallet quantities only.

EXTRAS
ADHESIVES

**STRUCTEBOND™**

- **StructureBond™** is an innovative super-strength foam adhesive that bonds a wide range of construction materials such as pavers, concrete, natural or synthetic stones, bricks, wood, plywood, composite materials, styrofoam, steel, aluminum, PVC, fiberglass and porcelain.

Never waste glue again!

**StructureBond™** is dispensed out on an easy to use gun; if you only use half a tube on a job, simply put it back into your truck and save it for the next job. One tube of **StructureBond™** equals the amount of 5 tubes of normal adhesive, its strength is unmatched and the glue sets in only 8 minutes.

**Wet block? No problem!**

A wet block will actually help **StructureBond™** set up faster and stronger. No more waiting for a jobsite to dry before applying adhesive.

**RG+ CONCRETE ADHESIVE**

Ultra adherent on dry, wet or frozen surfaces (10 FL OZ., 28 FL OZ)

**DRIBOND™ SYSTEM**

**Dribond™** is specially designed for the overlying of pavers on natural stone over existing concrete. **Dribond™** is a polymer enhanced dry mud set. Once cured, Dribond™ over a cured surface of concrete, will bond the paver to the concrete underneath at 6,850 PSI.

**Dribond™** makes the installation of pavers possible for a fraction of the cost needed to tear out existing concrete and replace it with a traditional sand-set paver installation.

Simply screw **Dribond™** out 3/8 of an inch thick using the **Dribond™** screw tool, lay your pallets, and set the border using **BorderBond** and finally water in the **Dribond™** to activate.

(19 LB. BAGS/BAGS PER PALLET)

**DG™ TOOL**

**BorderBond** is a ready-to-use liquid fortifier that mixes with **Dribond™** to bond border pavers firmly to the concrete base.

(15 GALL.)

**DRIBOND™ TOOL**

**BASE & EDGE RESTRAINTS**

- **40-FOOT COIL EDGING**
  - Flexible and durable
  - Makes it easy to create aggressive curves.
  - 6 COILS PER BOX
  - (10 BOXES PER PALLET)
  - (2/COILS PER PALLET)

- **8-FOOT EDGING**
  - Easy snap connection
  - "Lobster Tail" design allows for double-spike, eliminating risk of frost lift.
  - (10 PER BUNDLE/3 BUNDLES PER PALLET)

- **EZ BASE SYSTEM**
  - EZ Base is a revolutionary new way to install interlocking pavers. These easy to install high-density foam panels replace the need for a traditional compacted aggregate base system. With EZ Base, you save time, labor and money by saving up to 8 inches of excavation.
  - (10 PER BUNDLE/3 BUNDLES PER PALLET)

**ACCESSORIES**

- **STRUCTEBOND™ GUN**
  - Allows for precise adhesive delivery.
  - Application times up to 50% faster than conventional tube adhesive.

- **BorderBond** is a ready-to-use liquid fortifier that mixes with **Dribond™** to bond border pavers firmly to the concrete base.

(19 LB. BAGS/BAGS PER PALLET)

**POLYMERIC SANDS**

**HARDSCAPE SEALANTS**

- **SB-1300 Matte Finish Joint Sealing Sealer.** (1 GALL., 5 GALL.)

- **SB-6000 GLOSS FINISH JOINT SEALING SEALER.** (1 GALL., 5 GALL.)

- **POLYSWEEP**
  - (50 LB. BAG)
  - COLORS: TAN, GRAY

**HARDSCAPE CLEANSERS**

- **EFFLO OFF**
  - (1 GALL.)

- **SURECLEAN**
  - (1 GALL.)

**ACCESSORIES**

- **SB-10 PAVER BOND ADHESIVE**
  - (10 OZ.-12/BOX, 28 OZ.-12/BOX)

- **SNAP EDGE**
  - (50 LB. BAG/60 BAGS PER PALLET)

- **BorderBond** is a ready-to-use liquid fortifier that mixes with **Dribond™** to bond border pavers firmly to the concrete base.

(19 LB. BAGS/BAGS PER PALLET)

**BASE & EDGE RESTRAINTS**

- **40-FOOT COIL EDGING**
  - Flexible and durable
  - Makes it easy to create aggressive curves.
  - 6 COILS PER BOX
  - (10 BOXES PER PALLET)
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- **POLYSWEEP**
  - (50 LB. BAG)
  - COLORS: TAN, GRAY

**HARDSCAPE CLEANSERS**

- **EFFLO OFF**
  - (1 GALL.)

- **SURECLEAN**
  - (1 GALL.)

**ACCESSORIES**

- **SB-10 PAVER BOND ADHESIVE**
  - (10 OZ.-12/BOX, 28 OZ.-12/BOX)

- **SNAP EDGE**
  - (50 LB. BAG/60 BAGS PER PALLET)
Pulling all the pieces together for your hardscape project can be intimidating. Wondering where to start? In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns and more.
PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices.

PERMAVISION™ COLORS

The colors below are made with a vibrant layer that ensures lasting color, minimizes stone particles, and provides a smoother stone surface. Colors include: Bull Run, Jefferson, Nova & Richmond

COREVISION™ COLORS

The colors below are made with a “through and through” color process that provides natural and consistent tones throughout the stone. Colors include: Blue Ridge, Chesapeake, Crimson, James River, Mocha, Potomac, Sahara & Slate

FOR THE MOST ACCURATE COLOR REPRESENTATION, VISIT YOUR LOCAL EAGLE BAY DEALER TO REQUEST A SAMPLE.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering.
WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog.

FOR THE MOST ACCURATE COLOR REPRESENTATION, VISIT YOUR LOCAL EAGLE BAY DEALER TO REQUEST A SAMPLE.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering.
UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

Although cost, durability and maintenance are all important factors in choosing a material for your project, we think you’ll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you desire.

FINISH STRONG

You’ll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate and concrete (with added sustainability, maintenance and cost benefits). We believe details matter, so we have developed manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

FINISH TYPES

<table>
<thead>
<tr>
<th>Finish Type</th>
<th>Surface Style</th>
<th>Edge Style</th>
</tr>
</thead>
<tbody>
<tr>
<td>Antiqued</td>
<td>Flat</td>
<td>Worn</td>
</tr>
<tr>
<td>Chamfered</td>
<td>Flat</td>
<td>Beveled</td>
</tr>
<tr>
<td>Traditional</td>
<td>Flat</td>
<td>Rounded</td>
</tr>
<tr>
<td>Cobbled</td>
<td>Mottled</td>
<td>Beveled</td>
</tr>
<tr>
<td>Textured</td>
<td>Dimpled</td>
<td>Rounded</td>
</tr>
</tbody>
</table>

SURFACE FINISHES

- Flat
- Antiqued: Traditional & Chamfered
- Mottled: Traditional & Cobbled

EDGE FINISHES

- Beveled
- Rounded: Traditional & Textured
- Worn: Traditional & Textured
- Chamfered: Traditional & Textured
- Cobbled: Traditional & Textured
- Textured: Dimpled surface, rounded edges
- Traditional: Flat surface, rounded edges
- Antiqued: Flat surface, worn edges
- Cobbled: Mottled surface, worn edges
PAVER SPECIFICATIONS

Samples can be requested at your local distributor. All sizes are nominal.

<table>
<thead>
<tr>
<th>FACE</th>
<th>FINISH</th>
<th>SIZE</th>
<th>QUANTITY PER PALLET</th>
<th>SQ. FT. PER PALLET</th>
<th>WEIGHT PER PALLET</th>
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</thead>
<tbody>
<tr>
<td>BRISTONE</td>
<td>Chambred</td>
<td>6 x 9 x 2.375” (tall)</td>
<td>6</td>
<td>20</td>
<td>540</td>
</tr>
<tr>
<td></td>
<td>Flat Colonial</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>COBBAGESTONE</td>
<td>Antiqued</td>
<td>6 x 9 x 2.375” (tall)</td>
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<td>420</td>
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<tr>
<td></td>
<td>Textured</td>
<td>F x F x 2.375” (tall)</td>
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<td>22.5</td>
<td>380</td>
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<td>CHATHAM</td>
<td>Natural</td>
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<td>N/A</td>
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<tr>
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<td>XL</td>
<td>N/A</td>
<td>N/A</td>
<td>112.5</td>
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<tr>
<td>EPICSTONE</td>
<td>Cobled</td>
<td>5 x 9”, 9” x 9”</td>
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<td>N/A</td>
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<tr>
<td></td>
<td>-</td>
<td>6”, 6” x 6” x 2.375” X (tall)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ESSESTONE</td>
<td>-</td>
<td>12”, 18”, &amp; 22” x 2” (tall)</td>
<td>N/A</td>
<td>N/A</td>
<td>170.2</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>13” x 13”</td>
<td>86</td>
<td>43</td>
<td>15.5</td>
</tr>
<tr>
<td>GRANDCAY</td>
<td>-</td>
<td>5” x 9”, 9” x 9”, 9” x 9”</td>
<td>N/A</td>
<td>N/A</td>
<td>105.5</td>
</tr>
<tr>
<td></td>
<td>Traditional</td>
<td>6 x 9” x 2.375” (tall)</td>
<td>N/A</td>
<td>N/A</td>
<td>110.25</td>
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<tr>
<td>CIRCLESTONE</td>
<td>-</td>
<td>2.375” x 3.10” diameter</td>
<td>N/A</td>
<td>N/A</td>
<td>96.25</td>
</tr>
<tr>
<td></td>
<td>Textured</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>ECOBEY</td>
<td>-</td>
<td>5” x 9”, 9” x 9” x 1.375” (tall)</td>
<td>N/A</td>
<td>N/A</td>
<td>98</td>
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<tr>
<td>TURFSTONE</td>
<td>-</td>
<td>10” x 10” x 1.375”</td>
<td>N/A</td>
<td>N/A</td>
<td>50</td>
</tr>
</tbody>
</table>

*Add 60lbs per cube for pallet

**All sizes are nominal and should be pre-measured when doing a job for which exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing.**

**| RESOURCES | 186 | 107 | PAVER SPECIFICATIONS |
### WALL SPECIFICATIONS

#### Freestanding Walls

<table>
<thead>
<tr>
<th>Name</th>
<th>Size (inches)</th>
<th>Face / Size</th>
<th>Height (inches)</th>
<th>Length (inches)</th>
<th>Depth (inches)</th>
<th>Quantity Per Pallet</th>
<th>Weight Per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BRISA® FREESTANDING</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>18&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>30.1</td>
<td>15</td>
<td>15</td>
<td>28</td>
<td>2.96</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>20.1</td>
<td>12</td>
<td>12</td>
<td>20</td>
<td>2.38</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>12.3</td>
<td>7.5</td>
<td>7.5</td>
<td>11</td>
<td>1.89</td>
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<tr>
<td><strong>DUBLIN™</strong></td>
<td>12&quot; x 6&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>20</td>
<td>14</td>
<td>14</td>
<td>20</td>
<td>2.40</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 6&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>20</td>
<td>12</td>
<td>12</td>
<td>20</td>
<td>2.38</td>
</tr>
<tr>
<td><strong>HIGHLAND STONE® FREESTANDING</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>18&quot; x 9&quot; x 3&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>14</td>
<td>9</td>
<td>9</td>
<td>20</td>
<td>2.40</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 9&quot; x 3&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>9</td>
<td>6</td>
<td>6</td>
<td>20</td>
<td>2.38</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 9&quot; x 3&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>3</td>
<td>4</td>
<td>4</td>
<td>20</td>
<td>2.38</td>
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<tr>
<td><strong>STEEPLECREST</strong></td>
<td>18&quot; x 10&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>52</td>
<td>43</td>
<td>43</td>
<td>30</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>44</td>
<td>36</td>
<td>36</td>
<td>30</td>
<td>3.20</td>
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<tr>
<td><strong>ASBEN STONE®</strong></td>
<td>12&quot; x 7&quot; x 4&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>22</td>
<td>16</td>
<td>16</td>
<td>20</td>
<td>2.40</td>
</tr>
<tr>
<td></td>
<td>17.25&quot; x 10&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>52.6</td>
<td>36.45</td>
<td>36.45</td>
<td>30</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>BRISA® RETAINING</strong></td>
<td>16&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>52</td>
<td>43</td>
<td>43</td>
<td>52</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>10&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>10</td>
<td>6</td>
<td>6</td>
<td>52</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND® 10DS</strong></td>
<td>6&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>7</td>
<td>5</td>
<td>5</td>
<td>52</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND PRO STONE CUT®</strong></td>
<td>16&quot; x 12&quot; x 8&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>78</td>
<td>78</td>
<td>78</td>
<td>78</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND PRO® CORNER UNIT</strong></td>
<td>18&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>103</td>
<td>94</td>
<td>94</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>HIGHLAND STONE® RETAINING</strong></td>
<td>18&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>80</td>
<td>72</td>
<td>72</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>50</td>
<td>43</td>
<td>43</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>14</td>
<td>12</td>
<td>12</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>RIDGEROCK II</strong></td>
<td>18&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>69</td>
<td>69</td>
<td>69</td>
<td>103</td>
<td>3.20</td>
</tr>
</tbody>
</table>

#### Retaining Walls

<table>
<thead>
<tr>
<th>Name</th>
<th>Size (inches)</th>
<th>Face / Size</th>
<th>Height (inches)</th>
<th>Length (inches)</th>
<th>Depth (inches)</th>
<th>Quantity Per Pallet</th>
<th>Weight Per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BRISA® RETAINING WALL SYSTEM</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>16&quot; x 5&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>20.1</td>
<td>10</td>
<td>10</td>
<td>20</td>
<td>2.40</td>
</tr>
<tr>
<td></td>
<td>10&quot; x 5&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>12.3</td>
<td>7.5</td>
<td>7.5</td>
<td>20</td>
<td>2.38</td>
</tr>
<tr>
<td><strong>GOLD™</strong></td>
<td>10&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>30</td>
<td>20</td>
<td>20</td>
<td>20</td>
<td>2.40</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>10</td>
<td>6</td>
<td>6</td>
<td>52</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND® 10DS</strong></td>
<td>18&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>52</td>
<td>43</td>
<td>43</td>
<td>30</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>30</td>
<td>24</td>
<td>24</td>
<td>30</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>14</td>
<td>10</td>
<td>10</td>
<td>30</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND PRO® STONE CUT®</strong></td>
<td>16&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>78</td>
<td>78</td>
<td>78</td>
<td>78</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>DIAMOND PRO® CORNER UNIT</strong></td>
<td>18&quot; x 8&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>103</td>
<td>94</td>
<td>94</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>HIGHLAND STONE® RETAINING WALL SYSTEM</strong></td>
<td>18&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>80</td>
<td>72</td>
<td>72</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>12&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>50</td>
<td>43</td>
<td>43</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td></td>
<td>6&quot; x 12&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>14</td>
<td>12</td>
<td>12</td>
<td>103</td>
<td>3.20</td>
</tr>
<tr>
<td><strong>RIDGEROCK II</strong></td>
<td>18&quot; x 9&quot; x 6&quot;(tall)</td>
<td>same size &amp; diff. faces</td>
<td>69</td>
<td>69</td>
<td>69</td>
<td>103</td>
<td>3.20</td>
</tr>
</tbody>
</table>

**Colors Available**

Terms:
- **Residential Use:** This product is installed in a back to back manner therefore one pallet has 60 sq face feet but 30 sq installed feet.
- **Denotes Stock:**
- **Add 60lbs per cube for pallet**

---

*Samples can be requested at your local distributor.*

*Colors should be viewed by the homeowner before purchasing.*

*Nominal sizes are shown in parentheses.**

*All sizes are nominal.*
## Fire Pit & Fireplace Specifications

### Fire Pit Kits and Accessories

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
<th>Color Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aspen Stone® Fire Pit Kit</td>
<td>42&quot; (outer diameter) x 28&quot; (inner diameter) x 20&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Aspen Stone® Fire Pit Cap</td>
<td>47&quot; (diameter) x 10&quot; (width) x 2.125&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Dublin™ Round Fire Pit Kit</td>
<td>42&quot; (outer diameter) x 45&quot; (inner diameter) x 20&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Dublin™ Square Fire Pit Kit</td>
<td>62&quot; (outer diameter) 30&quot; (height) x 10&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Highland Stone® Fire Pit Kit</td>
<td>63&quot; (outer diameter) x 46&quot; (inner diameter) x 23.125&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Highland Stone® / Dublin™ Fire Pit Ring Cap</td>
<td>60&quot; (outer) x 36&quot; (inner) x 16&quot; (tall)</td>
<td>•</td>
</tr>
<tr>
<td>Dublin™ Traditional Fireplace</td>
<td>60&quot; wide x 52&quot; deep x 104&quot; tall</td>
<td>•</td>
</tr>
<tr>
<td>Dublin™ See-Through Fireplace</td>
<td>72&quot; wide x 55&quot; deep x 96&quot; tall</td>
<td>•</td>
</tr>
<tr>
<td>Dublin™ Woodbox</td>
<td>42&quot; wide x 40&quot; deep x 43&quot; tall</td>
<td>•</td>
</tr>
</tbody>
</table>

### Outdoor Fireplaces

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
<th>Color Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Outdoor Fireplaces &amp; Arch Front</td>
<td>36&quot; 30&quot; 28.5&quot; 26.5&quot; 24.5&quot; 22.5&quot; 20.5&quot; 18.5&quot; 16.5&quot; 14.5&quot; 12.5&quot; 10.5&quot; 8.5&quot; 6.5&quot; 4.5&quot; 2.5&quot; 0.5&quot;</td>
<td>•</td>
</tr>
<tr>
<td>Outdoor Fireplaces</td>
<td>36&quot; 44&quot; 52&quot; 60&quot; 68&quot; 75&quot; 82&quot; 90&quot; 98&quot; 106&quot; 114&quot; 122&quot; 130&quot; 138&quot; 146&quot; 154&quot; 162&quot; 170&quot; 178&quot; 186&quot; 194&quot;</td>
<td>•</td>
</tr>
</tbody>
</table>

### Fire Pit Ring Cap

- Aspen Stone® Fire Pit Ring Cap
- Dublin™ Fire Pit Ring Cap
- Highland Stone® Fire Pit Ring Cap

### Colors Available

- Gray
- Blue
- Gray
- Blue
- Gray
- Blue
- Gray
- Blue
- Gray
- Blue

*All sizes are nominal.

### Notes

- Actual stone colors should be viewed by the homeowner before purchasing.
- Denotes Stock
- Samples can be requested at your local distributor.
- Please note that all sizes are nominal.
### EXTRAS SPECIFICATIONS

Samples can be requested at your local distributor.

All sizes are nominal.

<table>
<thead>
<tr>
<th>EXTRA SPECIFICATIONS</th>
<th>SIZE</th>
<th>FACE</th>
<th>CURBSTONE</th>
<th>QUANTITY</th>
<th>PER PALLET</th>
<th>SQ. FT.</th>
<th>PER PALLET</th>
<th>WEIGHT</th>
<th>PER PIECE</th>
<th>WEIGHT</th>
<th>PER PALLET*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BRISA® COLUMN UNIT KIT</strong></td>
<td>16.75&quot; x 8&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
<td>1,661</td>
<td></td>
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<tr>
<td><strong>COPINGSTONE</strong></td>
<td>8&quot; x 11&quot; x 6&quot; (tall)</td>
<td>.33</td>
<td>42</td>
<td>13.86</td>
<td>37</td>
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<tr>
<td><strong>CURBSTONE</strong></td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>108</td>
<td>81</td>
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<tr>
<td><strong>HIGHLAND STONE® MAILBOX KIT</strong></td>
<td>8&quot; x 4&quot; x 8&quot; (tall)</td>
<td>.44</td>
<td>210</td>
<td>93.33</td>
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<td>2,707</td>
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<tr>
<td><strong>HIGHLAND STONE® MAILBOX KIT</strong></td>
<td>27&quot; x 27&quot; x 60&quot; (per pallet), 18&quot; x 9&quot; x 6&quot; (tall) (each piece)</td>
<td>40</td>
<td>30</td>
<td>76</td>
<td>2,050</td>
<td></td>
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<tr>
<td><strong>HIGHLAND STONE® MAILBOX KIT</strong></td>
<td>27&quot; x 27&quot; x 64.5&quot; (per pallet) (42&quot; to bottom of box)</td>
<td>1</td>
<td>3,410</td>
<td></td>
<td></td>
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<tr>
<td><strong>CURBSTONE</strong></td>
<td>15.75&quot; x 11&quot; x 4&quot; (tall)</td>
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<td>48</td>
<td>21.12</td>
<td>47</td>
<td>2,256</td>
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<tr>
<td><strong>CURBSTONE</strong></td>
<td>12&quot; x 7.5&quot; x 2.375&quot; (tall)</td>
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<td>.2</td>
<td>216</td>
<td>43.2</td>
<td>3,240</td>
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<tr>
<td><strong>FRONT:</strong></td>
<td>12&quot; x 14&quot; x 3&quot; (tall)</td>
<td>0.29</td>
<td>72</td>
<td>546</td>
<td>1,800</td>
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<tr>
<td><strong>REAR:</strong></td>
<td>18&quot; x 13&quot; x 3&quot; (tall)</td>
<td>0.31</td>
<td>72</td>
<td>22.32</td>
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<td>3,312</td>
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<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Accessories

| COLUMN CAPS | 32" x 32" x 2.25" (tall) | 10 | 180 | 1,800 |
| CAST STONE/WHOLE | 29" x 29" x 4.5" (tall) | 108 | 3,410 |
| FLAT ROCK FACE | LIGHT TOP ROCK FACE | 12" x 13" x 3" (tall) | 0.29 | 72 | 3,060 |
| FLAT ROCK FACE | PEAKED ROCK FACE | 12" x 13" x 3" (tall) | 0.29 | 72 | 540 |

### ASPEN STONE® WALL CAP

| ASPEN STONE® WALL CAP | 32" x 32" x 2.5" (tall) | 12" x 13" x 3" (tall) | 0.29 | 72 | 2,707 |
| ASPEN STONE® WALL CAP | 32" x 32" x 4.5" (tall) | 12" x 13" x 3" (tall) | 0.29 | 72 | 540 |

### BRISA® END WALL

| BRISA® END WALL | 32" x 32" x 2.25" (tall) | 10 | 180 | 1,800 |

### BRISA® END WALL

| BRISA® END WALL | 32" x 32" x 4.5" (tall) | 12" x 13" x 3" (tall) | 0.29 | 72 | 540 |

### WALL CAPS

| WALL CAPS | 27" x 27" x 60" (per pallet) | 1 | 2,400 |
| ASPEN STONE® WALL CAP | 32" x 32" x 2.5" (tall) | 12" x 13" x 3" (tall) | 0.29 | 72 | 2,707 |
| ASPEN STONE® WALL CAP | 32" x 32" x 4.5" (tall) | 12" x 13" x 3" (tall) | 0.29 | 72 | 540 |

### Colors Available

- **BLUE RINGO**
- **BULL RUN**
- **CHESAPEAKE**
- **JAMES RIVER**
- **JEFFERSON**
- **RICHMOND**
- **SAHARA**
- **GRAY**
- **BLUE RIDGE**
- **RICHMOND**

Actual stone colors should be viewed by the homeowner before purchasing.

*Add 60lbs per cube for pallet

**Denotes Stock**

All sizes are nominal.
HOW TO INSTALL A PATIO USING PAVERS

If you want to expand your indoor rooms to the great outdoors, where you can enjoy space to dine, entertain or just relax, consider installing a patio. Anyone can install a patio, but there is lifting, hauling, digging and cutting involved. It is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

1. Determine the area to be paved and how much material will be needed. Choose paving shape and pattern. Estimate quantity of pavers needed for paved area.

2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and soil. Compact exposed base area.

3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

4. Install C-33 concrete bedding sand at a depth of 1” - 2” and smooth to set pavers to finished elevation.

5. Place pavers on screeded sand bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.

6. Set plastic edging tight against all exposed paver edges and spike firmly every 24” for walkways and 12” for driveways and curbs. Edging works best if set in an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Make one pass over entire area with a plate compactor, sweep C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up and enjoy your new paver installation.

HOW TO INSTALL A RETAINING WALL

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter’s level, stakes, string line, garden hose, safety glasses, gloves, pencil and square. You may also need a skid loader, compactor, wheelbarrow and a circular cut-off saw with a masonry blade. Other materials include a 4” diameter flexible polyethylene pipe (drain tile), a supply of sand and gravel (3/4” or smaller aggregate with fines) for the base and gravel (3/4” free-draining aggregate without fines) to use as backfill.

DIRECTIONS:

1. Using a shovel or a skid loader, dig a trench about 24” wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4’ high, bury one layer of units. For walls taller than 4’, consult a qualified engineer for design information. Total wall height includes the height of any buried layers.

2. Firmly compact the soil in the bottom of the trench. Lay 6” of compactable base (sand and gravel) in the bottom of the trench and compact (Fig. A).

3. Place the first layer of Anchor™ units with lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter’s level to level front to back and side to side.

4. Continue assembling additional layers by placing units in a staggered relationship to the layer beneath (running bond), pulling each unit until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.

5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50’ of wall length, and around the ends of the wall. Backfill with free-draining gravel (2”) behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.

6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every B-Rod® steps 4, 5, and 6 until the wall reaches the designed height. For walls taller than 4’, consult a qualified engineer for information concerning proper design, backfill and geosynthetic reinforcement.

7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.

You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel into the scored line, split the block. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

Refer to the Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.
HOW TO INSTALL CIRCLESTONE

CircleStone is a great solution to add a focal point to a patio or driveway. Because there is lifting, hauling, digging and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:

- **CIRCLE 0:**
  - 2 half Center Stones

- **CIRCLE 1:**
  - 8 small Circle Stones

- **CIRCLE 2:**
  - 8 small Circle Stones
  - 8 large Rectangle Stones

- **CIRCLE 3:**
  - 26 large Circle Stones

- **CIRCLE 4:**
  - 34 large Circle Stones

- **CIRCLE 5:**
  - 25 large Circle Stones
  - 50 large Rectangle Stones
  - 50 large Rectangles

5. To make a larger circle, expand by using CottageStone 6'' x 6'' pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6'' x 6'' pieces.

<table>
<thead>
<tr>
<th>RADIUS INCHES</th>
<th>DIAMETER IN FEET</th>
<th>CIRCUMFERENCE IN FEET</th>
<th>8 CIRCLES</th>
<th>PIECES PER STONE</th>
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</thead>
<tbody>
<tr>
<td>5.175</td>
<td>10.35</td>
<td>32.555</td>
<td>94</td>
<td>66</td>
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<td>5.675</td>
<td>11.35</td>
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<tr>
<td>6.175</td>
<td>12.35</td>
<td>38.758</td>
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<td>6.675</td>
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</tr>
<tr>
<td>7.175</td>
<td>14.35</td>
<td>44.951</td>
<td>390 ea. (60% cubic)</td>
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</tr>
<tr>
<td>7.675</td>
<td>15.35</td>
<td>48.054</td>
<td>488</td>
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</tr>
<tr>
<td>9.175</td>
<td>18.35</td>
<td>57.360</td>
<td>818 ea. (90% cubic)</td>
<td>116</td>
</tr>
</tbody>
</table>

Some 6'' x 6'' pieces may need to be cut to make a tighter fit.

**Tips:**

1. Level area with a 1” type A bedding sand
2. Fill together stones for desired patio design
3. Match edge indicators for a perfect fit
4. Patio edges can be left natural or cut

**DIRECTIONS:**

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.
2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor.
3. Next, level approximately 1” of bedding sand (washed concrete sand is preferred) over the compacted base using screwed guide rails and a straight screwed board. It is recommended to leave the sand un-compacted, and it should remain moist during installation.
4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.
5. After all stones are in place, cut or score and break stones to fill the desired shape. EssexStone can also be left uncut, giving the appearance of a mugh-cut stone.
6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the product tightly together and maintaining consistent joint widths.
7. Next, sweep in joint stabilizing sand over the EssexStone. Tap on the center of each stone to assist the sand moving into place. Do not run a vibratory plate compactor over the surface of the EssexStone. Continue sweeping until all voids are filled. Then remove all excess sand.
8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete water products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

**AVAILABLE SHAPES**

Offered in three sizes that fit alone or in any combination.
HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

Our easy to install Dublin™ fire pit kit is a simple way to add warmth and a cozy atmosphere to your patio or backyard. Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs, as well as to practice proper lifting techniques.

SURFACE PREPARATION

Dig an area that extends 4 inches wider than the fire pit, and 2 inches below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, place directly onto the surface and add 2-3 inches of sand to allow for proper drainage.

ROUND FIRE PIT KIT INSTALLATION

Place 16 blocks in a circle and repeat for all 5 layers, making sure each layer is staggered so the joints don’t line up.

SQUARE FIRE PIT KIT INSTALLATION

STEP 1: LAYER 1

Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56” x 56”. Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

STEP 2: LAYER 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

STEP 3: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Remove each cap one by one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place.

NOTE: Even if the previous tiers were not glued, Eagle Bay recommends gluing the caps to keep them in place.

Conserve installation regulations. It is very important to check local codes. Before beginning installation, please consult your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.

HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

1. FOUNDATION

RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE: Place and uniformly compact the gravel base (crushed stone no larger than 3/4”). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4” thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3” on each side. The top of the leveling pad should be at least 3” below grade.

Concrete or gravel base should be compacted and uniformly compact the gravel base (crushed stone no larger than 3/4”). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4” thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3” on each side. The top of the leveling pad should be at least 3” below grade.

2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21” tall plus coping.

3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.

Safety Tips:

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
- Before beginning installation, please consult your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.
- Visit our website: eaglebaypavers.com for more installation details, along with time-lapse video, or see website eagbaypavers.com.
There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

Patterns are intended as guides for preliminary pattern design only. It is the designer’s or contractor’s responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

Visit eaglebaypavers.com for more information and installation instructions.

Patterns

90° HERRINGBONE
45° HERRINGBONE
BASKETWEAVE
RUNNING BOND

COTTAGESTONE

90° HERRINGBONE
90° MOD. HERRINGBONE
RUNNING BOND
MOD. RUNNING BOND

KINGSLAND, EPICSTONE, GRANDCAY & CHATHAM

I-PATTERN
(25% 6" X 6" + 75% 6" X 9")

Highland Stone
®
Fire Pit Kit Jefferson Color with Highland Stone
®
Fire Pit Ring Cap, Gray Color; Highland Stone
®
Freestanding Wall, Jefferson Color; Highland Stone
®
XL™ Cap, 45° Herringbone Pattern

Patterns are intended as guides for preliminary pattern design only. It is the designer’s or contractor’s responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

BUILDING A GREEN INFRASTRUCTURE: THE BENEFITS OF USING EAGLE BAY PERMEABLE PAVERS

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities and water quality treatment.

2. Runoff reduction of up to 100%, depending on project design parameters.

3. Provides both channel protection and flood mitigation.


5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.

6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.

7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.

8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to above ground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.

9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.

10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility/stormwater fees.

11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay’s SRI-compliant colors are specified.

12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways–light and heavy duty traffic requirements.

CROSS SECTION DETAIL OF HOW A PERMEABLE PAVER WORKS

Typ. No. 8 Aggregate in Joints/Voids

Eagle Bay PICPs: Minimum Depth 3 1/8”
Bedding Course: Depth 1 1/2”-2”
No. 57 Stone Open-Graded Base: Depth 4”
No. 2 or 3 Stone Sub-Base: Depth Minimum 6”
Optional Perforated Underdrain
Soil Subgrade—Zero Slope

RESOURCES
CONTRACTOR INTERVIEW WORKSHEET

If you want professional results, you’re going to need some help. But you don’t have to know everything about pavers to hire a contractor. All you need are the right questions.

QUESTIONS FOR THE CONTRACTOR

1. How long have you been installing pavers?
2. Are you a member of the ICPI (Interlocking Concrete Pavers Institute) or other trade associations? Membership in a local trade association shows a level of professionalism and credibility.
3. Do you guarantee your work for at least one year?
4. Will you return in one year to inspect it and/or complete minor repairs?
5. Can you provide pictures from recently completed jobs?
6. Will you be in contact with me during the installation process or do you have a project manager that will be contacting me with updates?
7. Do you have a current liability insurance certificate? The contractor should be insured for any damage or injuries that occur on your property.
8. Does your worker’s compensation insurance cover the whole job and crew and do you have documentation?
9. Will you do a written, itemized proposal outlining the scope of work and terms of payment? It should include starting and completion dates, demolition, excavation, paving, and base materials, as well as any applicable taxes.
10. How long will the project take and what hours of the day will you be working? How many people are in your crew and have they completed background checks?

QUESTIONS FOR THE CONTRACTOR REFERENCES

It’s a good idea to request at least three referrals from past clients. Here are a few questions to ask:

1. Were you happy with the work?
2. Did the contractor clean up each day?
3. How did the contractor handle plan changes?
4. Was the job completed on time and at the quoted price?
5. Would you hire this contractor again?

NOTES

CONTRACTOR CHECKLIST

1. COMPANY NAME
   Address
   Phone
   Contact Name

2. WORKMANSHIP WARRANTY

3. REFERENCES:
   Name
   Address
   Phone

4. INSTALLATION PROCEDURES
   a. Depth
   b. Width
   c. Final Elevation Agreed

5. EDGE RESTRAINTS
   a. Type of Material
   b. Depth of Material
   c. Warranty
   d. Shape
   e. Color
   f. Laying Pattern

6. JOINTING SAND
   a. Type
   b. Quantity (square ft)
   c. Base Extends Beyond (optional)
   d. Sweep into Joints
   e. Compact in Both Directions
   f. Sweep into Joints

7. TOTAL COST
   a. Cost (Company #1)
   b. Cost (Company #2)
   c. Cost (Company #3)

Please note that the above questions and checklist are intended as a general guide for the installation of interlocking concrete pavers. The materials and construction methods may vary as a result of diverse conditions in every region.
THE EAGLE BAY LIFETIME TRANSFERABLE WARRANTY

We stand behind our products with a lifetime product warranty.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above-mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay’s responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).

PRINTED COLOR SWATCHES. The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, spec books, color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our paving stones and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and should not be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project.

Installation of the product constitutes its acceptance.

EFFLORESCENCE. Efflorescence is a whitish, powdery-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers if it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence removal chemicals.

COMPACTOR AND SNOW REMOVAL. Eagle Bay pavers with dimpled or textured surfaces—EssexStone, Diamante, 10DS, Diamond Pro®, Diamond Pro Stone Cut®, Highsider, and EssexStone—have high and low points on the surface that lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, those paving stones should always be compacted with plos compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paving surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Wabco 500X, or cardboard.

NOTE: This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligent act on the part of the purchaser, owner of the building, installer, or any third party.

Eagle Bay offers a transferable lifetime warranty on its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay's responsibility is limited to the manufacturing of concrete pavers and retaining walls, not to costs related to the installation of those products. Eagle Bay will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).