Hardscapes for Easy Living™

As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we’re not just making hardscape products, we’re creating peace of mind.
Pavers add visual interest, function and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

KingsLand Traditional, Blue Ridge Color; Highland Stone Freestanding, Blue Ridge Color; CopingStone, Chesapeake Color

PAVERS
“We worked with local landscapers to find a stone that would marry the historical architecture of the house with the modern updates that were recently completed. We felt that the Eagle Bay products were highly adaptable because of the natural-looking colors, shapes and movement in each stone.”

— BETH KIMBALL & RANDY MCKAVISH
Singles

**INDIVIDUAL-PIECE DESIGNS**

Our single-piece designs include our most popular shaped pavers in a variety of textures and colors.

- BRIKSTONE CHAMFERED
- BRIKSTONE FLAT COLONIAL
- COTTAGESTONE ANTIQUED
- COTTAGESTONE CHAMFERED
- COTTAGESTONE TEXTURED
BriKStone Chamfered

Versatile in color and application, BriKStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond and herringbone.
The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.
CottageStone Antiqued is available in 6” x 6” and 6” x 9” shapes. The two sizes can work alone or together and with the paver antiqued finish, your new hardscape will have the allure of timeworn stones.
Modeled after brownstone squares and rectangles, CottageStone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.
CottageStone TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey an artisanal creation and perfect imperfections.

finishing tip:
Pair two different Eagle Bay Paver colors to create visual interest in a patio or driveway.
Our multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

### 3–PIECE SET DESIGNS:
- CHATHAM NATURAL
- EPICSTONE COBBLED
- ESSEXSTONE
- KINGSLAND ANTIQUED
- KINGSLAND TRADITIONAL

### 5–PIECE SET DESIGNS:
- CHATHAM XL (WITH CHATHAM NATURAL)
- GRANDCAY COBBLED
- GRANDCAY TEXTURED
- CIRCLE PATTERN DESIGN:
  - CIRCLESTONE ANTIQUED
  - CIRCLESTONE TEXTURED
Chatham Natural (3-piece) and Chatham XL (2-piece), available in a Natural Finish, can be used separately or combined together into a 5-piece slab look to create ambiance and the look of a slate surface for patios, walkways, and poolsides. Offered in seven rich colors, Chatham integrates beautifully into the natural environment and is one of our most sought-after pavers.

Chatham Natural, Jefferson Color

Chatham XL, Nova Color (26” x 13” only)

Chatham Natural & XL, Novo Color

Chatham Natural & XL, Novo Color
EpicStone COBBLED

Strong, large and designed to hold weight, this three-piece modular paver makes a powerful statement. Coupled with its durability, the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN Chesapeake Color, AS SHOWN
Essex Stone

Essex Stone is Eagle Bay’s natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

Available only in Jefferson Color, as shown.

For Essex Stone installation tips, see page 113.
KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.
KingsLand TRADITIONAL

This three-piece modular system is ideal for high-traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb-appeal.
Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-in. There are numerous colors to choose from and endless design possibilities for your patio, pool deck, driveway and more.
Bring style to your poolside, patio, or driveway with GrandCay’s popular five-piece paver system. The textured finish will give your project dimension, and the variety of paver colors available can lead to bold and interesting patterns.
**CircleStone ANTIQUED**

CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements almost any project by creating a focal point for gathering areas.

**finishing tip:**
CREATE A UNIQUE FOCAL ACCENT IN YOUR PATIO DESIGN BY USING A CIRCLESTONE COLOR THAT’S DIFFERENT FROM THE PAVER COLOR.

**installation tip:**
SEE CIRCLESTONE INSTRUCTIONS ON PAGE 112.
CircleStone TEXTURED

CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.

finishing tip: Pair a different color of CottageStone 6” x 6” pavers with CircleStone to emphasize a space.
Permeables

STORMWATER DESIGN

Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for the homeowner and our natural landscape.

ECOBAY
TURFSTONE
EcoBay

With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers and, ultimately, the Chesapeake Bay.

For more information about stormwater management with permeable pavers, visit eaglebaypavers.com.
TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

For more information about the benefits of permeable pavers and how they work, see page 117.
“When we mentioned we wanted our pool and patio to blend into the wooded setting of our backyard, our contractor suggested Eagle Bay pavers. We looked at the display at a local dealer and I visited the plant to obtain some samples. I loved the quality, feel and look of the locally made product, with names like ‘James River’ and ‘Blue Ridge’.”

— CRAIG & SLATER DUNBAR
Eagle Bay walls add structure, protection, and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don’t have to compromise on style. Columns and caps are available for each wall unit.
Get the random look of natural stone with our new Brisa® 6” multipiece freestanding wall system. Ideal for curved or straight uses, the wall offers beauty, simplicity and design flexibility for fire pits, flower beds, garden planters, garden walls, vegetable gardens, outdoor kitchens, planters, raised gardens, raised patios and more!

**Brisa FREESTANDING**

Available only in Jefferson color, as shown.
Dublin™ mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column and caps, making estimation and assembly a snap.

Dublin™ Freestanding, James River & Chesapeake Colors; Pavers: GrandCay Textured, Bull Run Color

finishing tip: INCORPORATE A DUBLIN™ FIREPLACE TO ENHANCE YOUR OUTDOOR LIVING SPACE. SEE PAGES 74-75.
Highland Stone®
FREESTANDING

Each piece of the Highland Stone® Freestanding wall system features a slightly rough finish, giving wall projects up to three feet high a secure and natural feel. Stones are available in 6” or 3” heights and a variety of widths (see pages 104-105).
The SteepleCrest wall design is inspired by the warm, rustic aesthetic of a horse farm boundary wall. Similar to Dublin™ Freestanding, these tumbled stones add a historic charm to your landscape project but offer two block sizes, providing a more natural look. SteepleCrest also offers a cap option that’s perfect for adding a seating ledge.
Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.
Brisa RETAINING

Inspired by split limestone, the new Brisa® 6” multipiece retaining wall system is an attractive alternative to traditional retaining wall blocks. Its elegant design, which gives the look of hand-carved natural stone, provides remarkable versatility for projects such as curved or straight walls, steps and terraced walls.

Jefferson
BRISA RETAINING WALLS – FREESTANDING

AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.
finishing tip:

For your Diamond® 10DS Wall Projects, use a column unit for a corner block on pages 105-106.

The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces and grades. Choose a straight edge or curved design with this flexible block.

finishing tip:

For your Diamond® 10DS Wall Projects, use a column unit for a corner block.

See pages 105-106.
Diamond Pro® Retaining

With their proven strength and a natural-stone appearance, the Diamond Pro® and Diamond Pro Stone Cut® retaining wall systems are the perfect choices for larger-scale projects that demand beauty.

Available only in James River color, as shown.

Diamond Pro® Retaining Wall, Richmond Color (Richmond available by special order only).

Diamond Pro® Retaining, Straight Face, James River Color.

Finishing tip:
For your Diamond Pro® Wall Projects, select Eagle Bay’s Unicaps and Corner Units.
See pages 106-107.
The Highland Stone® wall system is Eagle Bay’s most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings and is available in varying heights and widths. Blend multiple sizes to give a more natural feel (see pages 104-105).

finishing tip:
FOR YOUR HIGHLAND STONE® WALL PROJECTS, SELECT EAGLE BAY’S XL™ CAPS. SEE PAGE 106-107.
Our XL™ Wall Cap features a tapered shape, and both sides are rough hewn for a natural look.

Donald Sherbeyn
of Sherbeyn’s
Lawn & Landscape

DEALER: A & B KEARNS

1ST ANNUAL
HARDSCAPE HERO
OF THE YEAR
CONGRATULATIONS TO OUR MONTHLY WINNERS!

Stafford Nursery
Fredericksburg, Virginia
October 2015

Advantage Landscaping
Danny Humphreys
Haymarket, Virginia
November 2015

Osterhus Outdoors
Ken Osterhus
Salisbury, North Carolina
December 2015

Sherbeyn’s Lawn and Landscape
Donald Sherbeyn
Culpeper, Virginia
January 2016

Tidewater Pavestone
Chris Verone
Yorktown, Virginia
February 2016

Ultimate Hardscapes
Brian Gillespie
Yorktown, Virginia
March 2016

Trademark Landscapes
Cory Buss
Amelia, Virginia
April 2016

Solid Structures
Scott Pealby
Virginia Beach, Virginia
May 2016

Tiki Tree & Landscape
TJ Sneaker
Williamsburg, Virginia
June 2016

Rock Creek Innovations
Ellis Whitlaw
Richmond, Virginia
July 2016

Commonwealth Curb Appeal
Josh Goff
Richmond, Virginia
August 2016

Vent’s Landscaping
Shane Verdi
Eynon, Pennsylvania
September 2016

CONGRATULATIONS TO OUR MONTHLY WINNERS!

2014

JUNE
Landscape Solutions of Virginia

JULY
Atlantis Patio

AUGUST
Betts Masonry

SEPTEMBER
Commonwealth Curb Appeal

OCTOBER
Ultimate Hardscapes

NOVEMBER
Arrowwood Landscapes

DECEMBER
BlueHill Landscapes

2015

JANUARY
Garden Sanctuaries & Design LLC

FEBRUARY
Basnight Land & Lawn

MARCH
Molter Landscaping

APRIL
Permanent Paving & Sealing, LLC

MAY
Landscape Solutions of Virginia

JUNE
James River Nurseries

JULY
Affordable Hardscapes of Virginia

SEPTEMBER
Brown Landscaping Maintenance

The Hardscape Hero® program was established to celebrate exceptional design and installation work by contractors using Eagle Bay paver and wall products. To learn more about our Hardscape Heroes®, visit EagleBayPavers.com.
Customizing your outdoor space is easy with Eagle Bay Fire Pit Kits and Fireplaces. Extend and enhance your outdoor entertaining season with these simple-to-install additions while creating a patio designed to your tastes.
Aspen Stone®

FIRE PIT KIT

The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone blocks, a log support grille, a spark screen, and a spark screen tool.

DIAMETER INSIDE: 28”; DIAMETER OUTSIDE: 43”; HEIGHT: 20”

ASBEN STONE® FIPE PIT KIT

Aspen Stone® Fire Pit Kit, James River Color; Pavers: CottageStone 6” x 6” & 6” x 9” Textured, Blue Ridge Color

Aspen Stone® Fire Pit Kit, James River Color; Fire Pit Cap: Aspen Stone® Fire Pit Ring Cap, Brown Color (sold separately); Pavers: KingsLand Traditional, James River Color

STANDARD ASPEN STONE® FIRE PIT KIT PACKAGE

Fire Pit Kit includes blocks, fire pit bowl, log support grille, spark screen and spark screen tool.

finishing tip:
USE COPINGSTONE OR ASPEN STONE® FIRE PIT RING CAP TO PERSONALIZE YOUR FIRE PIT.

ASPEN STONE® FIRE PIT RING CAP (SOLD SEPARATELY)

Complete your custom-built fire pit with our three-piece ring cap. Ring Cap is sold separately. Available in Brown and Gray colors.

finishing tip:
USE COPINGSTONE OR ASPEN STONE® FIRE PIT RING CAP TO PERSONALIZE YOUR FIRE PIT.

Aspen Stone® Fire Pit Kit, James River Color; Pavers: CottageStone 6” x 6” & 6” x 9” Textured, Blue Ridge Color

Aspen Stone® Fire Pit Kit, Chesapeake Color; Aspen Fire Pit Ring Cap: Gray Color (sold separately); Pavers: KingsLand Traditional, James River Color
Dublin™ Fire Pit Kit

Extend and enhance your outdoor entertaining season with our new Dublin™ Fire Pit Kit. The Dublin™ Fire Pit Kit comes in both a Round and Square Kit option to be a perfect addition to any outdoor space. With a tumbled finish, it works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you’ll need to build a beautiful freestanding fire pit, plus the size and weight make installation easy, even for DIY-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.

**Round Fire Pit Kit®**

Dublin™ Custom Square Fire Pit Kit, James River & Chesapeake Colors; Pavers: GrandCay Textured, Bull Run Color; Walls: Dublin™ Freestanding Wall, James River & Chesapeake Colors

**Square Fire Pit Kit**

Dublin™ Custom Round Fire Pit Kit, Tan Color; Pavers: CottageStone 6” & 9” Textured, Blue Ridge Color

Dublin™ Fire Pit Cap not included in standard package. Cap may be purchased separately.

Make your Square fire pit any size using standard cubes of Dublin™ wall in place of the standard kit. See install directions on page 114.

*Gray & Brown Caps Sold Separately for Dublin™ Round
**Richmond Fire Pit Available Only in Dublin™ Round Fire Pit Kit
Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you’ll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.

Optional two-piece steel ring cap available upon request. Diameter Inside: 45". Diameter Outside: 63". Height: 23.125" (with cap).

Complete your custom-built fire pit with our four-piece ring cap. Ring Cap is sold separately, but is also included in the Highland Stone® Fire Pit Kit. Available in Brown and Gray Colors.
Outdoor Fireplaces

Extend and enhance your outdoor entertaining season with our new, beautiful freestanding Fireplace Kits. The tumbled finish works with all styles—whether you are adding to an existing setup or starting anew, and can be used either to burn wood or be fitted for natural gas and propane. These easy-to-build DIY kits include everything you’ll need to build yours!

TRADITIONAL FIREPLACE KIT

The largest of our fireplaces, the Traditional Fireplace kit is a great addition to any patio. The chimney pulls smoke up and away, leaving you with the warmth of a beautiful fire.

60” wide x 52” deep x 104” tall

SEE-THROUGH FIREPLACE KIT

Similar to the Traditional Fireplace Kit, this model is slightly smaller and features a see-through fire basin, allowing heat to radiate out of the front and the back of the fireplace.

72” wide x 55” deep x 96” tall

WOODBOX

Use a Woodbox to store firewood, keeping it clean and dry and to rounding out your custom fireplace installation.

44” wide x 40” deep x 43” tall

Outdoor Fireplaces

AVAILABLE IN FLAT & ARCHED FRONT OPTIONS

Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces are modular and easily lend themselves to customization. They can be veneered with man-made or sliced stone.

With a traditional fireplace look, this product includes a firebox, smoke chamber, and two or three feet of solid chimney.

FINISHING TIP:

EACH FIREPLACE KIT COMES WITH FULL INSTRUCTION MANUAL, ADHESIVE AND GLOVES.
Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. Coping Stones, caps, column units and steps are all available through Eagle Bay. We also provide suggestions on the best products to maintain and clean your hardscape so its beauty lasts for years.
Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects from walls to pools.
Finish your walkway, driveway, or flower bed borders with Eagle Bay CurbStone.

CurbStone, Chesapeake Color; EpicStone, Chesapeake Color
Provide an attractive transition to your landscape or patio with our 48” wide landscape step that works with most standard walkway widths.
Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® Mailbox Kit. This prepackaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

AVAILABLE IN JEFFERSON AND JAMES RIVER COLORS
Column Caps

Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.

ROCK FACE COLUMN CAPS  32" x 32"

PEAKED ROCK FACE CAP

FLAT ROCK FACE CAP

LIGHT TOP ROCK FACE CAP

CAST STONE COLUMN CAPS  29" x 29"

CAST STONE CAP

CAST STONE CAP WITH HOLE

BROWN LIGHT TOP ROCK FACE CAP

GRAY PEAKED ROCK FACE CAP
Care & Maintenance

Your patio or driveway will get a lot of use, but it doesn’t have to show. Our lines of cleaners and accessories make it easy to remove oil, rust, tar, efflorescence, and more. And if you want to keep your project looking great year after year, Eagle Bay has many high-quality, easy-to-use sealants. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

POLYMERIC SANDS by TechniSeal®

RG+ SIZE 50 LB. / 564 Colors: Tan, Granite
HP2 SIZE 50 LB. / 564 Colors: Tan, Granite

POLYMERIC SANDS by SEK

POLYSWEEP SIZE 50 LB. / 564 Colors: Tan, Gray

HARDSCAPE CLEANERS by SEK SureBond

EFFLO OFF SIZE 1 GL.
SURECLEAN SIZE 1 GL.

ACCESSORIES by SEK SureBond

SNAP EDGE 6 FT./PC., 24 PC./BUNDLE, 28 BUN./PALLETT
SB-10 PAVER BOND ADHESIVE 10 OZ.-12/BOTTLE, 32 OZ.-12/BOTTLE

HARDSCAPE SEALANTS by SEK SureBond

SB-7700 Joint Stabilizing Sealer with Deftagel SIZE 1 GL., 5 GL.
SB-1300 Matte Finish Joint Stabilizing Sealer SIZE 1 GL., 5 GL.
SB-6000 Glass Finish Joint Stabilizing Sealer SIZE 1 GL., 5 GL.

LOOK FOR THESE LOGOS:

HARDSCAPE CLEANERS & ACCESSORIES by TechniSeal® and Snap Edge and SEK SureBond

HD PAVER PREP EFFLO CLEANER SIZE 1 GL., 5 GL.
Cleans earth and enables sealers to better penetrate the material.

PAVER RESTORER SIZE 1 GL., 5 GL.
Bring your pavers back to their original splendor with this powerful cleaner.

SPRAYER FOR EC EFLORESCENCE CLEANER
Attach to your hose for easy and precise application of PAVER PRIMER and Hardscape Cleaner.

O&G PROFESSIONAL OIL AND GREASE CLEANER SIZE 1 QT.

ORGANIC STAIN REMOVER 25 OZ.

RR RUST REMOVER 25 OZ.

Gloss finish protective sealants
(WL) WET LOOK SIZE 1 GL., 5 GL.
Recommended for driveways, parking lots, patios, and walkways. Enhances the color of pavers with a gloss finish. Optimal oil repellency.

Semi-gloss finish protective sealants
(CB) COLOR BOOST SIZE 1 GL., 5 GL.
Recommended for pool decks, walkways, steps, patios, and retaining walls. Enhances the color of pavers with a matte finish. Penetrating; will not make surface more slippery.

Matte finish protective sealants (non-film-forming)
(N) NATURAL LOOK SIZE 1 GL., 5 GL.
Recommended for pool decks, walkways, steps, patios, and retaining walls. Inhibits multi-layering; will not make surface more slippery.

(CB) COLOR BOOST SIZE 1 GL., 5 GL.
Recommended for pool decks, walkways, steps, patios, and retaining walls. Enhances the color of pavers with a matte finish. Penetrating; will not make surface more slippery.
Pulling all the pieces together for your future hardscape project can be intimidating. Wondering where to start? In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns and more.
PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices.

PERMAVISION™ COLORS

The colors below and to the right are made with a vibrant layer that ensures lasting color, minimizes stone particles, and provides a smoother stone surface. Colors include: Bull Run, Jefferson, Nova, Richmond, Potomac, Sahara, and Slate.

COREVISION™ COLORS

The colors below and to the right are made with a “through and through” color process that provides natural and consistent tones throughout the stone. Colors include: Blue Ridge, Chesapeake, Crimson, James River, Lexington, Mocha, Potomac, Sahara, and Slate.

For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.
Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog.

For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.
UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

Although cost, durability, and maintenance are all important factors in choosing a material for your hardscape, we think you’ll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you want.

FINISH STRONG

You’ll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate, and concrete (with added sustainability, maintenance, and cost benefits). We believe details matter, so we have developed manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled, and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

SURFACE FINISHES

FLAT
ANTIQUED, TRADITIONAL, & CHAMFERED
MOTTLED

EDGE FINISHES

BEVELED
CHAMFERED
ROUNDED
TRADITIONAL, & TEXTURED
WORN
DIMPLED & TEXTURED

CHAMFERED
Flat surface, beveled edges

TRADITIONAL
Flat surface, rounded edges

ANTIQUE
Flat surface, worn edges

TEXTURED
Dimpled surface, rounded edges

COBBLED
Mottled surface, worn edges
# Paver Specifications

*Samples can be requested by visiting your local distributor.*

## PAVER SPECIFICATIONS

<table>
<thead>
<tr>
<th>Face</th>
<th>Finish</th>
<th>Size</th>
<th>Pallet (Quantity)</th>
<th>Sq. Ft. Per Pallet</th>
<th>Weight Per Pallet</th>
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<td>Brikstone</td>
<td>Chamfered</td>
<td>6&quot; x 8&quot; x 2.375&quot; (tall)</td>
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<td>35</td>
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<td>Cottagystone</td>
<td>Antiqued</td>
<td>6&quot; x 6&quot; x 2.375&quot; (tall)</td>
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<td>Textured</td>
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<td>Natural</td>
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<td>XL</td>
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<td>Cobble</td>
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<td>N/A</td>
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<tr>
<td>Ecobay</td>
<td>—</td>
<td>6&quot; x 9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>N/A</td>
<td>N/A</td>
<td>80</td>
</tr>
<tr>
<td>Turfstone</td>
<td>—</td>
<td>10&quot; x 16&quot; x 3.125&quot;</td>
<td>N/A</td>
<td>N/A</td>
<td>50</td>
</tr>
</tbody>
</table>

## Resource Colors

### Permavision™ Colors

<table>
<thead>
<tr>
<th>Color</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Natural</td>
<td>Natural</td>
</tr>
<tr>
<td>XL</td>
<td>XL</td>
</tr>
<tr>
<td>Epicstone</td>
<td>Epicstone</td>
</tr>
<tr>
<td>Essex Stone</td>
<td>Essex Stone</td>
</tr>
<tr>
<td>Kingsland</td>
<td>Kingsland</td>
</tr>
<tr>
<td>Grandcay</td>
<td>Grandcay</td>
</tr>
<tr>
<td>Circlestone</td>
<td>Circlestone</td>
</tr>
<tr>
<td>Ecobay</td>
<td>Ecobay</td>
</tr>
<tr>
<td>Turfstone</td>
<td>Turfstone</td>
</tr>
</tbody>
</table>

### Corevision™ Colors

<table>
<thead>
<tr>
<th>Color</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Natural</td>
<td>Natural</td>
</tr>
<tr>
<td>XL</td>
<td>XL</td>
</tr>
<tr>
<td>Epicstone</td>
<td>Epicstone</td>
</tr>
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</tr>
<tr>
<td>Kingsland</td>
<td>Kingsland</td>
</tr>
<tr>
<td>Grandcay</td>
<td>Grandcay</td>
</tr>
<tr>
<td>Circlestone</td>
<td>Circlestone</td>
</tr>
<tr>
<td>Ecobay</td>
<td>Ecobay</td>
</tr>
<tr>
<td>Turfstone</td>
<td>Turfstone</td>
</tr>
</tbody>
</table>

*All paver sizes are nominal and should be pre-measured when doing a job for which exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing.*

---

*Add 60lbs per cube for pallet*
## WALL SPECIFICATIONS

Samples can be requested by visiting your local distributor.

### Freestanding Walls

<table>
<thead>
<tr>
<th>SIZE</th>
<th>FACE</th>
<th>SQ. FT. PER PIECE</th>
<th>SQ. FT. PER PALLET</th>
<th>WEIGHT PER PIECE</th>
<th>WEIGHT PER PALLET*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BRISA FREESTANDING</strong></td>
<td>12&quot; x 9&quot; x 6&quot; (tall)</td>
<td>0.46</td>
<td>20</td>
<td>9</td>
<td>47</td>
</tr>
<tr>
<td><strong>DIAMOND® 10DS</strong></td>
<td>17.25&quot; x 10&quot; x 6&quot; (tall)</td>
<td>0.72</td>
<td>60</td>
<td>43.2</td>
<td>52.6</td>
</tr>
<tr>
<td><strong>DIAMOND PRO STRAIGHT®</strong></td>
<td>18&quot; x 12&quot; x 8&quot; (tall)</td>
<td>1.00</td>
<td>45</td>
<td>78</td>
<td>3,510</td>
</tr>
<tr>
<td><strong>DIAMOND PRO® CORNER UNIT</strong></td>
<td>18&quot; x 7&quot; x 4&quot; (tall)</td>
<td>0.33</td>
<td>100</td>
<td>22</td>
<td>2,211</td>
</tr>
</tbody>
</table>

### Retaining Walls

<table>
<thead>
<tr>
<th>SIZE</th>
<th>FACE</th>
<th>SQ. FT. PER PIECE</th>
<th>SQ. FT. PER PALLET</th>
<th>WEIGHT PER PIECE</th>
<th>WEIGHT PER PALLET*</th>
</tr>
</thead>
<tbody>
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<td>12&quot; x 9&quot; x 6&quot; (tall)</td>
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<td>20</td>
<td>9</td>
<td>47</td>
</tr>
<tr>
<td><strong>DIAMOND® 10DS</strong></td>
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<td>60</td>
<td>43.2</td>
<td>52.6</td>
</tr>
<tr>
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<td>78</td>
<td>3,510</td>
</tr>
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<td>0.33</td>
<td>100</td>
<td>22</td>
<td>2,211</td>
</tr>
</tbody>
</table>

*Add 100lbs per cube for pallet  **This product is installed in a back to back manner therefore one pallet has 60 sq. feet but 30 sq. installed feet.

### Wall Specifications

<table>
<thead>
<tr>
<th>SIZE</th>
<th>FACE</th>
<th>SQ. FT. PER PIECE</th>
<th>SQ. FT. PER PALLET</th>
<th>WEIGHT PER PIECE</th>
<th>WEIGHT PER PALLET*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BRISA RETAINING</strong></td>
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<td>20</td>
<td>9</td>
<td>47</td>
</tr>
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<td>0.33</td>
<td>100</td>
<td>22</td>
<td>2,211</td>
</tr>
</tbody>
</table>

*Add 100lbs per cube for pallet  **This product is installed in a back to back manner therefore one pallet has 60 sq. feet but 30 sq. installed feet.

### Colors Available

- **BEACH**
- **BLUE**
- **BROWN**
- **CHERRY**
- **CHERRY BROWN**
- **COBALT**
- **COGNAC**
- **COOL**
- **DEEP**
- **DYLAN**
- **DUSK**
- **ECRU**
- **FRESCO**
- **GOLD**
- **GREEN**
- **HICKORY**
- **HOT**
- **HUDSON**
- **HUNTER GREEN**
- **INFERNO**
- **IRIS**
- **IVORY**
- **JASPER**
- **JET**
- **JUIN**
- **KELLY**
- **KERN**
- **LAVENDER**
- **LEMONT**
- **LIME**
- **MARMALADE**
- **MARS**
- **MAZARINE**
- **MIDNIGHT**
- **MINT**
- **MOROCCAN**
- **MUM**
- **NATURAL**
- **OLYMPUS**
- **ORANGE**
- **ORIOLE**
- **POTBELLY**
- **QUARTZ**
- **REALM**
- **RED**
- **RED BARN**
- **RED BRICK**
- **RED RASPBERRY**
- **REYNOLDS**
- **ROSE**
- **ROMA**
- **ROUGE**
- **ROYAL**
- **SAGE**
- **SANDS**
- **SANDSTONE**
- **SAPPHIRE**
- **SEAGLASS**
- **SEPIA**
- **SERAFINE**
- **SHERRY**
- **SILVER**
- **SNOW**
- **SOPHIE**
- **SPANISH**
- **SPRING**
- **TEAL**
- **TERRE**
- **TIBETAN**
- **TERRA COTTA**
- **TURQUOISE**
- **TUSCANY**
- **ULTRAMARINE**
- **UMBER**
- **URANIUM**
- **VANILLA**
- **VINTAGE**
- **WARM**
- **WICKER**
- **WHITE**
- **WHITE COWHIDE**
- **WINE**
- **YELLOW**
- **ZALTA**

*Actual stone colors should be viewed by the homeowner before purchasing.  ** Denotes Stock
## EXTRAS SPECIFICATIONS

*Samples can be requested by visiting your local distributor.*

### Accessories

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
<th>Face</th>
<th>Weight (per piece)</th>
<th>Weight (per pallet*)</th>
</tr>
</thead>
<tbody>
<tr>
<td>HIGHLAND STONE® COLUMN UNIT KIT</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>HIGHLAND STONE® MAILBOX KIT</td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>128</td>
<td>81</td>
</tr>
<tr>
<td>LANDSCAPE STEP</td>
<td>16&quot; x 12&quot; x 6&quot; (tall)</td>
<td>10</td>
<td>427</td>
<td>1,661</td>
</tr>
<tr>
<td>CURBSTONE</td>
<td>8&quot; x 4&quot; x 6&quot; (tall)</td>
<td>.33</td>
<td>42</td>
<td>13.86</td>
</tr>
<tr>
<td>COPINGSTONE</td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>128</td>
<td>81</td>
</tr>
<tr>
<td>CUBE STONE</td>
<td>8&quot; x 4&quot; x 4&quot; (tall)</td>
<td>.444</td>
<td>210</td>
<td>93.33</td>
</tr>
<tr>
<td>MAILBOX KIT (per pallet),seo</td>
<td>27&quot; x 27&quot; x 60&quot; (per pallet),seo</td>
<td>1</td>
<td>3,410</td>
<td></td>
</tr>
<tr>
<td>MAILBOX KIT (per pallet),seo</td>
<td>18&quot; x 9&quot; x 6&quot; (tall)</td>
<td>40</td>
<td>36</td>
<td>13.86</td>
</tr>
<tr>
<td>CAST STONE W/OUT HOLE</td>
<td>19&quot; x 12&quot; x 4&quot; (tall)</td>
<td>2</td>
<td>375</td>
<td>59</td>
</tr>
<tr>
<td>CAST STONE W/HOLE</td>
<td>19&quot; x 12&quot; x 4.5&quot; (tall)</td>
<td>2</td>
<td>375</td>
<td>59</td>
</tr>
<tr>
<td>FLAT ROCK FACE</td>
<td>22&quot; x 12&quot; x 6&quot; (tall)</td>
<td>10</td>
<td>380</td>
<td>1,380</td>
</tr>
<tr>
<td>LIGHT TOP ROCK FACE</td>
<td>22&quot; x 12&quot; x 6&quot; (tall)</td>
<td>3</td>
<td>350</td>
<td>59</td>
</tr>
<tr>
<td>PEAKED ROCK FACE</td>
<td>22&quot; x 12&quot; x 6&quot; (tall)</td>
<td>3</td>
<td>380</td>
<td>59</td>
</tr>
<tr>
<td>ASPEN STONE® WALL CAP</td>
<td>19&quot; x 12&quot; x 4.5&quot; (tall)</td>
<td>0.2</td>
<td>216</td>
<td>43.2</td>
</tr>
<tr>
<td>BRISA DOUBLE SIDED CAP</td>
<td>19&quot; x 12&quot; x 4.5&quot; (tall)</td>
<td>0.25</td>
<td>126</td>
<td>25.12</td>
</tr>
<tr>
<td>BRISA END CAP</td>
<td>19&quot; x 12&quot; x 4.5&quot; (tall)</td>
<td>0.25</td>
<td>126</td>
<td>25.12</td>
</tr>
<tr>
<td>STEEPLECREST WALL CAP</td>
<td>17&quot; x 13&quot; x 7&quot; (tall)</td>
<td>.75</td>
<td>72</td>
<td>41</td>
</tr>
<tr>
<td>UNICAP WALL CAP</td>
<td>19&quot; x 12&quot; x 4&quot; (tall)</td>
<td>.04</td>
<td>80</td>
<td>20.4</td>
</tr>
<tr>
<td>XL™ WALL CAP</td>
<td>19&quot; x 13&quot; x 7&quot; (tall)</td>
<td>.015</td>
<td>72</td>
<td>22.32</td>
</tr>
</tbody>
</table>

### Column Caps

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
<th>Face</th>
<th>Weight (per piece)</th>
<th>Weight (per pallet*)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAST STONE COLUMN CAP WITH HOLE</td>
<td>18&quot; x 12&quot; x 4&quot; (tall)</td>
<td>.015</td>
<td>72</td>
<td>22.32</td>
</tr>
<tr>
<td>CAST STONE COLUMN CAP WITHOUT HOLE</td>
<td>18&quot; x 12&quot; x 4&quot; (tall)</td>
<td>.015</td>
<td>72</td>
<td>22.32</td>
</tr>
<tr>
<td>CUBE STONE COLUMN CAP WITH HOLE</td>
<td>12&quot; x 13&quot; x 3&quot; (tall)</td>
<td>.29</td>
<td>72</td>
<td>41</td>
</tr>
<tr>
<td>CUBE STONE COLUMN CAP WITHOUT HOLE</td>
<td>12&quot; x 13&quot; x 3&quot; (tall)</td>
<td>.29</td>
<td>72</td>
<td>41</td>
</tr>
<tr>
<td>TAPED COLUMN CAP</td>
<td>12&quot; x 13&quot; x 3&quot; (tall)</td>
<td>.29</td>
<td>72</td>
<td>41</td>
</tr>
<tr>
<td>6&quot; COLUMN UNIT (rough-hewn on two sides)</td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>128</td>
<td>81</td>
</tr>
<tr>
<td>COPINGSTONE</td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>128</td>
<td>81</td>
</tr>
<tr>
<td>CURBSTONE</td>
<td>8&quot; x 4&quot; x 6&quot; (tall)</td>
<td>.33</td>
<td>42</td>
<td>13.86</td>
</tr>
<tr>
<td>HIGHLAND STONE® COLUMN UNIT KIT</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>HIGHLAND STONE® MAILBOX KIT</td>
<td>9&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>.75</td>
<td>128</td>
<td>81</td>
</tr>
<tr>
<td>CAST STONE MAILBOX KIT</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>CAST STONE MAILBOX KIT</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>LANDSCAPE STEP</td>
<td>16&quot; x 12&quot; x 6&quot; (tall)</td>
<td>10</td>
<td>427</td>
<td>1,661</td>
</tr>
<tr>
<td>TORPEDO BASE BLOCK</td>
<td>13.13&quot; x 12&quot; x 6&quot; (tall)</td>
<td>.66</td>
<td>48</td>
<td>22.12</td>
</tr>
</tbody>
</table>

### Wall Caps

<table>
<thead>
<tr>
<th>Item</th>
<th>Size</th>
<th>Face</th>
<th>Weight (per piece)</th>
<th>Weight (per pallet*)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASPEN STONE® WALL CAP</td>
<td>19&quot; x 12&quot; x 2.375&quot; (tall)</td>
<td>0.2</td>
<td>216</td>
<td>43.2</td>
</tr>
<tr>
<td>BRISA COLUMN UNIT (chiseled body)</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>BRISA END WALL (chiseled body)</td>
<td>11.75&quot; x 4&quot; x 6&quot; (tall)</td>
<td>28</td>
<td>19.54</td>
<td>59</td>
</tr>
<tr>
<td>BRISA DOUBLE SIDED CAP</td>
<td>9&quot; x 12&quot; x 4&quot; (tall)</td>
<td>0.25</td>
<td>126</td>
<td>25.12</td>
</tr>
<tr>
<td>BRISA END CAP</td>
<td>9&quot; x 12&quot; x 4&quot; (tall)</td>
<td>0.25</td>
<td>126</td>
<td>25.12</td>
</tr>
<tr>
<td>STEEPLECREST WALL CAP</td>
<td>17&quot; x 13&quot; x 7&quot; (tall)</td>
<td>.75</td>
<td>72</td>
<td>41</td>
</tr>
<tr>
<td>UNICAP WALL CAP</td>
<td>19&quot; x 12&quot; x 4&quot; (tall)</td>
<td>.04</td>
<td>80</td>
<td>20.4</td>
</tr>
<tr>
<td>XL™ WALL CAP</td>
<td>19&quot; x 13&quot; x 7&quot; (tall)</td>
<td>.015</td>
<td>72</td>
<td>22.32</td>
</tr>
</tbody>
</table>

### Colors Available

- BULL RUN
- JAMES RIVER
- BLUE RIDGE
- CHESAPEKE
- SABARA
- GRAY
- JEFFERSON
- RICHMOND
- WHITE
- SAHARA
- BROWN
- ASPEN STONE® WALL CAP
- BRISA DOUBLE SIDED CAP
- BRISA END CAP
- STEEPLECREST WALL CAP
- UNICAP WALL CAP
- ASPEN STONE® WALL CAP (tapered shape, rough-hewn on two sides)
- BRISA DOUBLE SIDED CAP (tapered shape on two sides)
- BRISA END CAP (tapered look on two sides)

*Actual stone colors should be viewed by the homeowner before purchasing.*
FIRE PITS & FIREPLACES SPECIFICATIONS

Samples can be requested by visiting your local distributor.

<table>
<thead>
<tr>
<th>FIRE PIT KITS AND ACCESSORIES</th>
<th>FIRE PITS &amp; FIREPLACES</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>FIRE PIT RING CAP</strong></td>
<td><strong>OUTDOOR FIREPLACE &amp; ARCHED FRONT OUTDOOR FIREPLACE</strong></td>
</tr>
<tr>
<td>ASPEN STONE® FIRE PIT KIT</td>
<td>DUBLIN™ ROUND FIRE PIT KIT</td>
</tr>
<tr>
<td>ASPEN STONE® FIRE PIT CAP</td>
<td>DUBLIN™ SQUARE FIRE PIT KIT</td>
</tr>
<tr>
<td>DUBLIN™ ROUND FIRE PIT KIT</td>
<td>HIGHLAND STONE® FIRE PIT KIT</td>
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<tr>
<td>DUBLIN™ SQUARE FIRE PIT KIT</td>
<td>FIRE PIT RING CAP</td>
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<tr>
<td>DUBLIN™ TRADITIONAL FIREPLACE</td>
<td>DUBLIN™ SEE-THROUGH FIREPLACE</td>
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<td>DUBLIN™ WOODBOX</td>
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### Outdoor Fireplaces

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<tr>
<th>MODEL</th>
<th>WIDTH</th>
<th>HEIGHT</th>
<th>DEPTH</th>
<th>FIREBOX HEIGHT</th>
<th>SMOKE CHAMBER HEIGHT</th>
<th>OPENING WIDTH</th>
<th>OPENING HEIGHT</th>
<th>FIREBOX DEPTH</th>
<th>WEIGHT</th>
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<tbody>
<tr>
<td>30&quot;</td>
<td>38&quot;</td>
<td>26.5&quot;</td>
<td>28.4&quot;</td>
<td>22.75&quot;</td>
<td>30&quot;</td>
<td>12.5&quot;</td>
<td>22.5&quot;</td>
<td>20&quot;</td>
<td>1,050</td>
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<td>36&quot;</td>
<td>48&quot;</td>
<td>30.75&quot;</td>
<td>23.7&quot;</td>
<td>22.75&quot;</td>
<td>36&quot;</td>
<td>12.5&quot;</td>
<td>22.5&quot;</td>
<td>25&quot;</td>
<td>1,300</td>
</tr>
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<td>48&quot;</td>
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</tr>
</tbody>
</table>

### Colors Available

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<table>
<thead>
<tr>
<th>COLORS</th>
<th>AVAILABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>GRAY</td>
<td>•</td>
</tr>
<tr>
<td>BROWN</td>
<td>•</td>
</tr>
<tr>
<td>GRAY</td>
<td>•</td>
</tr>
<tr>
<td>BROWN</td>
<td>•</td>
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<tr>
<td>GRAY</td>
<td>•</td>
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<tr>
<td>BROWN</td>
<td>•</td>
</tr>
<tr>
<td>GRAY</td>
<td>•</td>
</tr>
<tr>
<td>BROWN</td>
<td>•</td>
</tr>
</tbody>
</table>

*Add 60lbs per cube for pallet.

Actual stone colors are available on Stock Only.

DUBLIN™ ROUND FIRE PIT KIT

ASHPEN STONE® FIRE PIT RING CAP

DUBLIN™ SQUARE FIRE PIT KIT

DUBLIN™ TRADITIONAL FIREPLACE KIT

DUBLIN™ SEE-THROUGH FIREPLACE KIT

DUBLIN™ WOODBOX

DUBLIN™ TRADITIONAL FIREPLACE KIT

DUBLIN™ SEE-THROUGH FIREPLACE KIT

DUBLIN™ WOODBOX
HOW TO INSTALL A RETAINING WALL

1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4' high, fly one layer of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried layers.

2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact.

3. Place the first layer of Anchor™ units without lips on the prepared base. Use a gavel (free-draining aggregate) to backfill each additional course as it is installed.

4. Continue alternating additional layers by placing units in a staggered relationship to the layer beneath it (running bond), pushing each unit forward until secure (Fig. C). NOTE: Use a gavel (free-draining aggregate) to backfill each additional course as it is installed.

5. Place drain line buried below the wall at grade to allow water to drain from the backfill (Fig. D). Outlay the drain line through the wall at every low point, or every 50' of wall length, and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.

6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8'-repeat steps 4, 5, and 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.

7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.

8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Chisel the scored area of the block until the chisel splits the block. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

HOW TO INSTALL A PATIO USING PAVERS

7. Make one pass over entire area with a plate compactor, sweep dry C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early settler weathering. Sweep-up, clean-up, and enjoy your new paver installation.

NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and Essex Stone—have high and low points on the surface, which lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors to ensure a non-voided surface.

NOTE: Efflorescence is a whitish, powdery-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and water. Efflorescence forms in all concrete products. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against efflorescence. However, Eagle Bay guarantees that its concrete pavers will not be subject to efflorescence for 30 years. If efflorescence occurs, please consult with a chemical company that specializes in efflorescence remedial chemicals.

RESOURCES

Refer to the Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.
HOW TO INSTALL CIRCLESTONE

CIRCLESTONE IS A GREAT SOLUTION TO ADD A FOCAL POINT TO A PATIO OR DRIVEWAY. Because there is lifting, hauling, digging, and cutting involved, it important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:

<table>
<thead>
<tr>
<th>CIRCLE</th>
<th>LARGE RECTANGLE</th>
<th>SMALL CIRCLE</th>
<th>HALF CENTER</th>
<th>SMALL RECTANGLE**</th>
</tr>
</thead>
<tbody>
<tr>
<td>CIRCLE 0:</td>
<td>2 half Center Stones</td>
<td>25 large Circle Stones</td>
<td>25 large Rectangle Stones</td>
<td></td>
</tr>
<tr>
<td>CIRCLE 1:</td>
<td>8 small Circle Stones</td>
<td>30 large Circle Stones</td>
<td>30 large Rectangle Stones</td>
<td></td>
</tr>
<tr>
<td>CIRCLE 2:</td>
<td>8 small Circle Stones</td>
<td>34 large Circle Stones</td>
<td>34 large Rectangle Stones</td>
<td></td>
</tr>
<tr>
<td>CIRCLE 3:</td>
<td>26 large Circle Stones</td>
<td>25 large Circle Stones</td>
<td>50 large Rectangle Stones</td>
<td></td>
</tr>
<tr>
<td>CIRCLE 4:</td>
<td>34 large Circle Stones</td>
<td>21 large Circle Stones</td>
<td>21 large Rectangle Stones</td>
<td></td>
</tr>
</tbody>
</table>

5. To make a larger circle, expand by using CottageStone 6" x 6" pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6" x 6" pieces.

<table>
<thead>
<tr>
<th>RADIUS IN FEET</th>
<th>DIAMETER IN FEET</th>
<th>CIRCUMFERENCE IN FEET</th>
<th># X PIECES</th>
<th>PIECE PER EXTENSION</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.175</td>
<td>10.35</td>
<td>32.555</td>
<td>64</td>
<td>66</td>
</tr>
<tr>
<td>5.675</td>
<td>11.35</td>
<td>35.657</td>
<td>138</td>
<td>72</td>
</tr>
<tr>
<td>6.175</td>
<td>12.35</td>
<td>38.757</td>
<td>216</td>
<td>78</td>
</tr>
<tr>
<td>6.675</td>
<td>13.35</td>
<td>41.857</td>
<td>300</td>
<td>84</td>
</tr>
<tr>
<td>7.175</td>
<td>14.35</td>
<td>44.957</td>
<td>390 ea. (420/cube)</td>
<td>90</td>
</tr>
<tr>
<td>7.675</td>
<td>15.35</td>
<td>48.057</td>
<td>488</td>
<td>96</td>
</tr>
<tr>
<td>8.175</td>
<td>16.35</td>
<td>51.157</td>
<td>592</td>
<td>104</td>
</tr>
<tr>
<td>8.675</td>
<td>17.35</td>
<td>54.257</td>
<td>702</td>
<td>110</td>
</tr>
<tr>
<td>9.175</td>
<td>18.35</td>
<td>57.357</td>
<td>818 ea. (940/2 cubes)</td>
<td>116</td>
</tr>
</tbody>
</table>

Some 6" x 6" pieces may need to be broken to make a tighter fit.

HOW TO INSTALL A PATIO USING ESSEXSTONE

ESSEXSTONE IS THE BEST CHOICE WHEN YOU WANT A NATURAL LOOK. EssexStone products are manufactured for pedestrian applications only. Many of the installation procedures are similar to those of segmental paver systems.

DIRECTIONS:

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.

2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor. This process is essential in keeping the project tightly together and maintaining consistent joint widths.

3. Next, level approximately 1" of bedding sand (wetted concrete sand is preferred) over the compacted base using screw guide rails and a straight screed board. It is recommended to leave the sand un-compact, and it should remain moist during installation.

4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.

5. After all stones are in place, cut or score and break stones to fit the desired shape. EssexStone can also be left uncut, giving the appearance of a rough-cut stone.

6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the project tightly together and maintaining consistent joint widths.

7. Next, sweep in joint stabilizing sand over the EssexStone. Then remove all excess sand.

8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete waker products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

AVAILABLE SHAPES

Offered in three sizes that fit alone or in any combination.

Tip! EssexStone pieces can be rough cut with a chisel. For a finer cut, a circular saw and masonry blade can be used. To chisel, mark the cut line on the top and bottom of the stone. Score each side to about 1/2" deep. Place the stone down flat on the concrete sand and tap with a rubber mallet to secure. EssexStone can be left tightly together or with a gap between the stone, giving it a natural-stone look.
HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

OUR EASY TO INSTALL DUBLIN™ FIRE PIT KIT IS A SIMPLE WAY TO ADD WARMTH AND A COZY ATMOSPHERE TO YOUR PATIO OR BACKYARD. Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, kneepads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

SURFACE PREPARATION

Dig an area that extends 4 inches wider than the fire pit, and 2 inches below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, place directly onto the surface and add 2-3 inches of sand to allow for proper drainage.

ROUND FIRE PIT KIT INSTALLATION

Place 16 blocks in a circle and repeat for all 6 layers, making sure each layer is staggered so the joints don’t line up.

SQUARE FIRE PIT KIT INSTALLATION

STEP 1: LAY TIER 1

Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56” x 56”. Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

STEP 3: LAY TIER 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). Repeat this step for Tier 3 (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

STEP 4: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Each cap one-by-one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place.

NOTE: Even if the previous tiers were not glued, Eagle Bay highly recommends gluing the caps to keep them in place.

CONCRETE OR GRAVEL BASE

HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

1. FOUNDATION

RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE: Place and uniformly compact the gravel base (crushed stone no larger than 3/4”). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4” thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3’ on each side. The top of the leveling pad should be at least 3” below grade.

CONCRETE BASE OR CONCRETE PAVERS: Place Highland Stone® Fire Pit directly on a concrete base or concrete pavers. (Eagle Bay recommends a compacted gravel base). Make sure to fill the bottom of the fire pit with a layer of sand (3” minimum) to ensure proper drainage.

2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21” tall plus coping.

3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.

Safety Tips:

• The fire pit is for outdoor use only.
• Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
• Before beginning installation, please contact your municipality to receive information for fire pit installation regulations. It is very important to check local codes.

View more installation details, along with time-lapse video, on our website: eaglebaypavers.com.

Resources
Patterns are intended as guides for preliminary pattern design only. It is the designer’s or contractor’s responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

Visit eaglebaypavers.com for more information and installation instructions.

Patterns

There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

**BrikStone**

- 90° Herringbone
- 45° Herringbone
- Basketweave
- Running Bond

**CottageStone**

- 90° Herringbone
- 90° Mod. Herringbone
- Running Bond
- Mod. Running Bond

**Kingsland, EpicStone, Grandcay & Chatham**

- 90° Herringbone
- 90° Mod. Herringbone
- Running Bond
- Mod. Running Bond

**BTK Stone Chamfered 6" x 6" & 6" x 9", James River Color, I Pattern**

- 90° Herringbone (6" X 9" ONLY)
- 90° Mod. Herringbone (40% 6" X 6" + 60% 6" X 9")
- Running Bond (6" X 9" ONLY)
- Mod. Running Bond (40% 6" X 6" + 60% 6" X 9")

Patterns are intended as guides for preliminary pattern design only. It is the designer’s or contractor’s responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

**How to’s**

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities, and water quality treatment.
2. Runoff reduction of up to 100%, depending on project design parameters.
3. Provides both channel protection and flood mitigation.
5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.
6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.
7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.
8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to aboveground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.
9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.
10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility stormwater fees.
11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay’s SRI-compliant colors are specified.
12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways—light and heavy duty traffic requirements.

**Resources**

- EAGLE BAY PICPS: MINIMUM DEPTH 3 1/8"
- BEDDING COURSE: DEPTH 1 1/2”-2”
- NO. 57 STONE OPEN-GRATED BASE: DEPTH 4”
- NO. 2 OR 3 STONE SUB-BASE: DEPTH MINIMUM 6”

**Cross Section Detail of How a Permeable Paver Works**

**Typ. No. 8 Aggregate in Joints/Voids**

**Optional Perforated Underdrain**

**Soil Subgrade—Zero Slope**
CONTRACTOR INTERVIEW QUESTIONS

If you want professional results for your patio, driveway, or wall project, you’re going to need some help. But you don’t have to know everything about pavers to hire a contractor. All you need are the right questions.

WHAT TO ASK YOUR CONTRACTOR

1. How long have you been installing pavers?
2. Are you a member of the ICPI (Interlocking Concrete Pavers Institute) or other trade associations? Membership in a local trade association shows a level of professionalism and credibility.
3. Will you follow ICPI specifications for the installation?
4. Will you return in one year to inspect it?
5. How long will the project take and what hours of the day will you be working?
6. How many people are in your crew?
7. To provide pictures of recently completed jobs.
8. A current liability insurance certificate. The contractor should be insured for any damage or injuries that occur on your property.

CONTRACTOR CHECKLIST

1. COMPANY NAME
   Address
   Phone
   Contact Name
2. WORKMANSHIP WARRANTY
3. REFERENCES:
   Name
   Address
   Phone
4. BASE CONSTRUCTION
   a. Type of Material
   b. Depth of Material
   c. Compaction
5. BEDDING LAYER
   a. Coarse Sharp Sand (i.e., Concrete Sand)
   b. Depth (maximum 1.5”)
6. PAVERS
   a. Quantity (square feet)
   b. Supplier
   c. Warranty
   d. Shape
   e. Color
   f. Laying Pattern
7. EDGE RESTRAINTS
   a. Type
   b. Quantity (linear feet)
   c. Base Extends Beyond (minimum 6”)
8. JOINTING SAND
   a. Fine Washed Sand (i.e. Masonry Sand)
   b. Sweeps into Joints

TOTAL COST

Eagle Bay would like to thank the ICPI for the use of this checklist. This is intended to be used as a general guide for the installation of interlocking concrete pavers. The materials and construction methods may vary as a result of diverse conditions in every region.
LIFETIME TRANSFERABLE WARRANTY

WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above-mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay’s responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip). Visit eaglebaypavers.com for full warranty information.

DETAILS

PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, printed color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and should be expected to be an exact match.

Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. Please review your invoice by continuing your project. Installation of the product constitutes its acceptance.

EFFECTIVENESS

Efflorescence is a whitish, powdery-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediatly or within months of installation. It may remain for months or wear away. Discoloration may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

COMPACTOR AND SNOW REMOVAL

Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, 10DS, DimpledStone, and DiamondStone—have high and low points on the surface that lend a more natural aesthetic appeal to the paver. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted immediately verifying the product and color upon receipt. They are any discrepancies, contact your local dealer before continuing your project. Also, snow removal equipment should house the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage to pavers caused by the misuse of compaction or snow removal equipment, leaving scuff marks, or burns on pavers.

NOTE:

This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or neglectful act on the part of the purchaser, owner of the building, installer, or any third party.