Beautifully Placed Confidence

As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we’re not just making hardscape products; we’re creating peace-of-mind.

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EAGLE BAY HARDSCAPE COLLECTIONS volume 6
For any outdoor landscape, pavers add visual interest, function and substance. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics and serve small and large budgets. In this issue, Eagle Bay presents four distinct paver collections so you can easily choose a paver with the finish and pattern that best matches your unique style.
The Insignia Collection is a grouping of Eagle Bay’s most popular pavers that best achieves a natural and organic feel. All pavers in this collection have a textured surface, mimicking weather aging and naturally produced stone.

**ChathamStone**
**CottageStone Textured**
**EssexStone**
**GrandCay Textured**
**CircleStone Textured**
ChathamStone is a large, three-piece paver combination that creates a unique tile-like surface for patios, walkways, and poolside areas. Although recently introduced, ChathamStone is quickly becoming one of Eagle Bay’s most sought after pavers.

finishing tip:

For added seating around your patio, incorporate an Eagle Bay Highland Stone® freestanding wall.

available colors:

JEFFERSON
RICHMOND

ChathamStone, Jefferson
ChathamStone, Jefferson; wall: Highland Stone® freestanding, Jefferson; cap: Xltm cap, Jefferson

finishing tip:

For added seating around your patio, incorporate an Eagle Bay Highland Stone® freestanding wall.

available colors:

JEFFERSON
RICHMOND

ChathamStone, Jefferson
ChathamStone, Jefferson; wall: Highland Stone® freestanding, Jefferson; cap: Xltm cap, Jefferson
CottageStone TEXTURED

Available in either a 6” x 6” square or a 6” x 9” rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face-finish, CottageStone Textured will make your final design convey artisan creation and perfect imperfections.
EssexStone

EssexStone is Eagle Bay’s natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.

For EssexStone installation tips, visit eaglebayusa.com.
Bring style to your poolside, patio, or driveway with GrandCay’s popular five-piece paver system. The textured finish will give your project dimension and the variety of paver colors available can lead to bold and interesting patterns.
CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay’s entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.

View larger color swatches on page 76-77.
Eagle Bay’s Classic Collection features traditional paver shapes, patterns, and color combinations that match the sophistication of their homeowners. The collection is timeless and is sure to endure as styles change and evolve.

**BrikStone Chamfered**
**BrikStone Flat Colonial**
**CottageStone Chamfered**
**KingsLand Traditional**
Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. The single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond, and herringbone.

**finishing tip:**
PAIR TWO DIFFERENT EAGLE BAY PAVER COLORS TO CREATE VISUAL INTEREST IN A Walkway.
The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay pairs four complementary brick tones into one “Colonial” color choice, making the design and installation process much easier.

Available only in Colonial color, as shown.
Cottage Stone Chamfered

Modeled after Brownstone squares and rectangles, Cottage Stone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.
KingsLand TRADITIONAL

This three piece modular system is ideal for high traffic areas, yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless and designers will often contrast colors to create dynamic curb appeal.

Finishing Tip:
Incorporate an Eagle Bay Fire Pit into your patio plan to add warmth on cool Autumn days.
Eagle Bay’s Old World Collection exudes warmth and richness for designs that seek to accomplish an aged and slightly rustic feel. And as is with all Eagle Bay pavers, you won’t need to compromise durability for beauty with this collection.

CottageStone Antiqued
EpicStone Cobbled
GrandCay Cobbled
KingsLand Antiqued
CircleStone Antiqued
CottageStone
ANTIQUE

CottageStone Antiqued is available in 6" x 6" and 6" x 9" shapes. The two sizes can work alone or together, end with its antiqued finish your new hardscape will have the allure of time-worn stones.

Material Color

CottageStone Antiqued, James River; Circlestone Antiqued, Chesapeake; Column: Highland Stone® Freestanding, James River; Cap: Xltm Cap, James River

CottageStone Antiqued, James River, Edging: CottageStone Antiqued, Chesapeake; Column: Highland Stone® Freestanding, James River; Cap: Xltm Cap, James River
EpicStone COBBLED

Strong, large, and designed to hold weight, this three-piece modular paver is a powerful choice. Coupled with its durability, the distressed face and edges give it a look of craftmanship and age-old beauty.

AVAILABLE ONLY IN CHESTNUT COLOR, AS SHOWN
Exciting and random in design, this five-piece system is cobbled to feel historic and lived-in. There are many color options to choose from and endless design possibilities for your patio, pool deck, driveway and more.
KingsLand
ANTIQUE

KingsLand Antiqued feels as though it were laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have tested the times.

OLD WORLD COLLECTION — KINGSLAND ANTIQUED

AVAILABLE COLORS

BLUE RIDGE

RICHMOND

JEFFERSON

SHENANDOAH

BULL RUN

JAMES RIVER
CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. The five-piece system can complement most any project by creating a focal point for gathering areas.

Available colors:
- Bull Run
- Jefferson
- Richmond
- Shenandoah
- James River
- Blue Ridge
- Chesapeake

OLD WORLD COLLECTION — CIRCLESTONE ANTIQUED
Our signature Bay Collection can satisfy your design aesthetics along with your desire to limit your footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for homeowners and our natural landscape.

EcoBay
SF Rima™ Chamfered
TurfStone Textured
EcoBay

With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers and ultimately the Chesapeake Bay.

For more information about stormwater management with permeable pavers visit eaglebayusa.com
SF Rima™ Chamfered

SF Rima™ is a single-unit permeable paver with a flat face and beveled edges. It is a durable paver that can withstand heavy traffic, making it well-suited for a variety of hardscape and storm water solutions.
TurfStone

Turfstone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

Available only in gray color, as shown.
Eagle Bay walls add structure, protection and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don’t have to compromise on style. For each wall unit, columns and caps are available.
Dublin™ mimics century-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column, and caps, making estimating and assembly a snap.
Highland Stone® Freestanding, Blue Ridge; Column: Highland Stone®, Blue Ridge; Cap: Xltm Cap, Blue Ridge

AVAILABLE COLORS

each piece of the Highland Stone® freestanding wall system features a slightly rough finish, giving wall projects up to three feet a secure and natural feel. Stones are available in 6" or 3" heights and a variety of matching paver options.

3 piece system

finishing tip:
incorporate an eagle bay fireplace or oven to expand your outdoor living space

Highland Stone® Freestanding, Blue Ridge; Column: Highland Stone®, Blue Ridge; Cap: Xltm Cap, Blue Ridge

Highland Stone® Freestanding, James River; Cap: Xltm Cap, James River; Paver: cottagestone Antiqued, Richmond; Border: cottagestone Antiqued 9" x 9" Sahara

Highland Stone® Freestanding, James River; Cap: Xltm Cap, James River; Paver: cottagestone Antiqued, Richmond; Border: cottagestone Antiqued 9" x 9" Sahara

finishing tip:
incorporate an eagle bay fireplace or oven to expand your outdoor living space
Highland Stone
RETAINING
3 PIECE SYSTEM

The Highland Stone® wall system is Eagle Bay’s most popular retaining wall for projects up to four feet. The rough finish, visible on one side, can blend into its surroundings, and is available in varying heights and widths. Blend multiple units to give a more natural feel. (See page 82.)
Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.
Diamond® 10DS RETAINING

The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces, and grades. Choose a straight edge or curved design with this flexible block.

finishing tips

FOR YOUR DIAMOND® 10DS WALL PROJECTS, SELECT EAGLE BAY’Sunicaps and corner unit. SEE PAGE 83.
Diamond Pro RETAINING

With the proven strength and a natural-stone appearance, the Diamond Pro® and Diamond Pro Stone Cut® retaining wall systems are the perfect choice for larger-scale projects that demand aesthetic beauty.
Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. Fire Pit Kits, Coping Stones, caps, column units and steps are all available through Eagle Bay. We also provide suggestions on products that can best maintain and clean your hardscape, so the beauty lasts for years.
Highland Stone Fire Pit Kit

Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you’ll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and are conveniently shipped on one pallet.

Highland Stone 
Highland Stone

Optional 2 piece steel ring available upon request.

Diameter Inside: 46"  
Diameter Outside: 63"  
Height: 23.125" (with coping)
Aspen Stone®
FIRE PIT KIT

The rough-hewn texture of the Aspen Stone® adds natural charm to any outdoor space. This easy to assemble kit comes pre-packaged with Aspen Stone® block, log support grill, spark screen, and spark screen tool.

Fire Pit Kit includes blocks, fire pit bowl, log support grill, spark screen, and spark screen tool.

DIAMETER INSIDE: 28”
DIAMETER OUTSIDE: 43”
HEIGHT: 20”
Outdoor Fireplaces & Ovens

Pre-engineered for strength and virtually maintenance-free these traditional fireplaces extend your precious summer season. All products are modular and easily lend themselves to customization.

Outdoor Fireplace

The traditional fireplace look, this product includes firebox, smoke chamber, and two or three feet of solid chimney.

Hearth Width Options
30” 36” 42”

Arched Front Outdoor Fireplace

The arched front outdoor fireplace provides an arch detail that can be veneered with man-made or sliced stone. This design feature is becoming more and more popular among home owners. Solid block chimney comes standard.

Hearth Width Options
30” 36” 42”

Outdoor Oven

This outdoor wood-fired oven can be seamlessly integrated into any outdoor kitchen. Made from the same insulating materials as our fireplaces.

Hearth Width
48” at Base

Ask your local distributor for compatible veneer stone.
Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects ranging from walls to pools.
COLUMNS UNIT & CAPS

Matching the Highland Stone® Wall collection with classic stones and dramatic contours, the Highland Stone Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement any environment, space, and style.

EAGLE BAY EXTRAS — COLUMN UNIT WITH CAPS

COLUMN UNIT CAPS

ROCK FACE COLUMN CAPS — 32" x 32"

Available Colors:
- Brown
- Tan
- Gray

Cast Stone Column Caps — 29" x 29"

Available Colors:
- White (shown)
- Gray

Peaked Rock Face Cap

Light Top Rock Face Cap

Flat Rock Face Cap

Cast Stone Cap

Cast Stone Cap with Hole

Cast Stone Cap

White Cast Stone Cap

Gray Flat Rock Face Cap

Brown Light Top Rock Face Cap

Cap to be selected at customer’s preference for use with column unit.

FULL UNIT DIMENSIONS: 27"sq x 60"
**ACCESSORIES**

**HIGHLAND STONE® MAILBOX KIT**

Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® mailbox kit. This pre-packaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

**LANDSCAPE STEP**

Provide an attractive transition to your landscape or patio with our 48” wide landscape step that works with most standard walkway widths.

**CURBSTONE**

Finish your walkway, driveway, or flower bed borders with Eagle Bay Curbstone.

**EAGLE BAY EXTRAS — ACCESSORIES & PRODUCTS**

For more information on our Auxiliary Products, consult your local dealer, or visit www.eaglebayusa.com.

**AVAILABLE COLORS**

- Highland
- Premium
- Brown
- Gray (Brown)
- Terra Cotta
- Blue Ridge
- Oatmeal
- Cobblestone
- Crimson

**LOOK FOR THESE LOGOS**

**HARDSCAPE SEALANTS & CLEANERS by TechniSeal®**

- **WET LOOK PROTECTIVE SEALANTS**
  - (WLS) WET LOOK — SIZE: 1 GAL., 5 GAL.
  - Enhances the color of pavers with a glass finish. Optimal oil repellency.
- **CLEAR LOOK**
  - SIZE: 1 GAL., 5 GAL.
  - Recommended for driveways, walkways, and patios. Preserves natural look of pavers with a semi-gloss finish. Forms a highly durable protective film.

**MATTE FINISH PROTECTIVE SEALANTS**

- **NATURAL LOOK**
  - SIZE: 1 GAL., 5 GAL.
  - Recommended for pool decks, walkways, steps, patios & retaining walls. Invisible matte finish. Penetrating; will not make surface more slippery.
- **COLOR BOOST**
  - SIZE: 1 GAL., 5 GAL.
  - Recommended for pool decks, walkways, steps, patios & retaining walls. Enhances the color of pavers with a matte finish. Penetrating; will not make surface more slippery.

**HARDSCAPE CLEANERS by TechniSeal®**

- **HP Paver Primer**
  - SIZE: 1 GAL., 5 GAL.
- **HC Hardscape Cleaner**
  - SIZE: 1 GAL.
- **Sprayer for IC Efflorescence Cleaner**
  - SIZE: 1 GALLON

**SAND STABILIZERS**

- **ORGANIC JOINT STABILIZERS by EnviroBond®**
  - ENViroSand SIZE 50 LB./BAG COLORS NATURAL, GRANITE
  - ENViroBond SIZE 50 LB./BAG COLORS NATURAL, GRANITE
- **POLYMERIC SANDS by TECHNISEAL®**
  - HG-1 POLYMERIC SAND SIZE 50 LB./BAG COLORS TAN, GRANITE
  - HP2 POLYMERIC SAND SIZE 50 LB./BAG COLORS TAN, GRANITE

**EDGE RESTRAINT**

- **SNAP EDGE SIZE 8’ SECTIONS**
- **LANDSCAPE SPIKES SIZE 10’**
- **PERM-EDGE SIZE 8’ WITH 40’ ANCHOR**

**GEORETIC & FILTER FABRIC**

- **Geogrid**
  - MIRAFI 2X2 — SIZE: 4’ X 45’ SQ. YD. 20
  - MIRAFI 3X3 — SIZE: 6’ X 150’ SQ. YD. 100
  - MIRAFI 5X5 — SIZE: 6’ X 150’ SQ. YD. 100
- **Filter Fabric**
  - 140M Filter Fabric for Wall & Paver SIZE: 2’ X 100’ (ROL) SQ. YD. 35.33
  - 500X Filter Fabric for Paver SIZE: 6’ X 100’ (ROL) SQ. YD. 50.57

**CONCRETE ADHESIVES**

- **8G-CONCRETE ADHESIVE SIZE: 10 OZ., 29 OZ.**

For more information on our Auxiliary Products, consult your local dealer, or visit www.eaglebayusa.com.
Pulling all the pieces together for your future hardscape project can be intimidating. Where to start?

In this section we provide additional information that will get you closer to your dream design: colors, measurements, patterns, and more.
PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design and Eagle Bay has worked hard to create a color collection that gives you plenty of choices. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

The colors below are made with Permavision™, a vibrant layer that ensures lasting color, minimizes stone particles and provides a smoother stone surface.

The colors below are made with Corevision™, a “through and through” color process that provides natural and consistent tones throughout the stone.
Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

WALL COLORS

Eagle Bay has attempted to represent our colors as accurately as possible, however variations will naturally occur as a result of the printing and manufacturing process. In all situations we recommend viewing the actual product before choosing a color and ordering product.
### Classic

#### BRICKSTONE
- **Chamfered**
  - 4” x 6” x 2.375”
- **Flat Colonial**
  - 6” x 8” x 2.375”

#### COTTAGESTONE
- **Chamfered**
  - 2 pieces (2.375” tall):
    - 6” x 6” x 2.375”
  - 6” x 9” x 2.375”

#### KINGSLEND
- **Chamfered**
  - 2 pieces (2.375” tall):
    - 6” x 6” x 2.375”
  - 6” x 9” x 2.375”

### Old World

#### COTTAGESTONE
- **Antiqued**
  - 3 pieces (2.375” tall):
    - 6” x 6” x 2.375”
    - 6” x 9” x 2.375”

#### KINGSLEND
- **Antiqued**
  - 3 pieces (2.375” tall):
    - 6” x 6” x 2.375”
    - 6” x 9” x 2.375”

#### EPICSTONE
- **Cobbled**
  - 3 pieces (2.375” tall):
    - 6” x 6” x 2.375”
  - 6” x 9” x 2.375”

#### CIRCLETONE
- **Antiqued**
  - 3 pieces (2.375” tall):
    - 6” x 6” x 2.375”

### Turfstone

#### SF RIMA
- **Chamfered**
  - 6” x 6” x 3.125” (tall)

#### ECOBAY
- **Chamfered**
  - 5” x 10” x 3.125” (tall)

### Colors Available
- **Insignia**
- **Old World**
- **Classic**

### Samples
- Can be requested by visiting your local distributor.
**Highland Stone® Wall Cap**

- Tapered shape, rough hewn, 2 sides
- **Front:** 12" x 7.5" x 2.375" (tall)
- **Rear:** 9" x 7.5" x 2.375" (tall)

**Highland Stone® Retaining Wall System**

- **3" Small:** 6" x 11.5" x 3" (tall)
- **3" Medium:** 12" x 11.5" x 3" (tall)
- **3" Large:** 18" x 11.5" x 3" (tall)

**Highland Stone® Accessories**

- **3" Column Unit:** Rough hewn, 2 sides
  - 38" x 8" x 3" (tall)
  - Core Wane: 37 3/4" x 3 1/2" x 1 3/4"

**Colors Available**

- Bull Run
- •
- Jeffery
- •
- Richmond
- •
- Shenandoah
- •
- James River
- •
- Blue Ridge
- •
- Chesapeake
- •

**Weights (lb.)**

- Freestanding Six Inch: 3,800
- Freestanding Three Inch: 2,820
- Retaining Six Inch: 2,530
- Retaining Three Inch: 2,070
- 3" Column Unit: 5,115
- XL Wall Cap: 5,080

**Aspen Stone® Retaining Wall System**

- **3" Small:** 6" x 12" x 6" (tall)
- **3" Medium:** 12" x 12" x 6" (tall)
- **3" Large:** 18" x 12" x 6" (tall)

**Aspen Stone® Freestanding Wall System**

- **3" Small:** 6" x 11.5" x 3" (tall)
- **3" Medium:** 12" x 11.5" x 3" (tall)
- **3" Large:** 18" x 11.5" x 3" (tall)

**Aspen Stone® Accessories**

- **3" Wall Cap:** Tapered shape, rough hewn, 2 sides
  - **Front:** 12" x 7.5" x 2.375" (tall)
  - **Rear:** 9" x 7.5" x 2.375" (tall)

**Colors Available**

- Bull Run
- •
- Jeffery
- •
- Richmond
- •
- Shenandoah
- •
- James River
- •
- Blue Ridge
- •
- Chesapeake
- •

**Weights (lb.)**

- Freestanding Six Inch: 2,280
- Freestanding Three Inch: 2,260
- Retaining Six Inch: 3,380
- Retaining Three Inch: 3,390
- 3" Column Unit: 3,420
- XL Wall Cap: 2,930

All paver sizes are nominal and should be pre-measured when doing a job where exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing.

Samples can be requested by visiting your local distributor.
**How to Install Highland Stone® Fire Pit Kit**

### 1. Foundation

**Recommended by Eagle Bay — Compacted Gravel Base.** Place and uniformly compact the gravel base (5-3/4" crushed stone). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

**Concrete Base or Concrete Pavers:** Eagle Bay recommends a Compacted Gravel Base. Place Highland Stone® directly on a concrete base or concrete pavers. Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.

### 2. Building Additional Courses of Block

Make sure the first layer of block is perfectly leveled before building additional courses. Using concrete approved adhesive glue the second row of blocks to the first one. It is important to stagger the joints as much as possible on every course. Make sure not to line up the two small units on top of the others below. There are enough units to build 7 layers of block which would make the fire pit roughly 22" tall plus coping.

### 3. Installation of Weathered Cap & Optional Metal Fire Ring

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or boulders rock to raise the fire bed up to preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.

**Safety Tips:**

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit at a minimum distance from surrounding structures and make sure nothing is directly above the fire pit that is a potential fire and/or injury hazard.
- Before beginning installation, please consult your municipality to obtain information for fire pit installation regulations. It is very important to check local codes!!

**View more installation details along with time lapse video on our website: eaglebayusa.com.**

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**EAGLE BAY RESOURCES — EXTRAS SPECIFICATIONS**

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**Fire Pit Kit®**

- **Colors Available:**
  - Blue Ridge
  - Crimson
  - Sahara
  - Tan
  - Brown
  - Gray

- **Top of Paver**

- **Masonry/Stone**

- **Concrete Base**

- **Concrete Pavers**

- **Compacted Stone**

---

**Foundation of Concrete Pavers**

**Foundation of Compacted Stone**

---

**Diagram A**

- **Foundation of Concrete Pavers**
  - Use a center stake and a circle of blocks may be required for proper alignment.
  - Other in order to attain the proper radius. Slight adjustment to the inside diameter will require 10 medium and 12 small units. **(Keep center stake to the back of the block. A circle with roughly a 45" diameter x 23.125" tall)**

**Diagram B**

- **Foundation of Compacted Stone**
  - Compact Gravel Base)
  - Place Highland Stone® directly on a concrete base or concrete pavers:
  - Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.

---

**Eagle Bay recommends a Compacted Gravel Base.** Place Highland Stone® directly on a concrete base or concrete pavers.

---

**For packaging, there are two extras of each unit provided in the kit.**

---

**Columns Sold by the Cube or Individually.**

---

**Above items sold by the cube or individually.**

---

**Table of Specifications**

<table>
<thead>
<tr>
<th>Product</th>
<th>Weight LB</th>
<th>Sq. Ft.</th>
<th>Color</th>
<th>Gravel</th>
<th>Paver</th>
<th>Tax</th>
<th>White</th>
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<td>Column Cap Peaked Rock Face</td>
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<td>Yell</td>
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<tr>
<td>Column Cap Flat Rock Face</td>
<td>3.00 LBS</td>
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</tbody>
</table>

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Above items sold by the cube or individually.
HOW TO INSTALL A PATIO USING PAVERS

1. Place the first layer of Anchor™ units without lips on the exposed base area. Backfill with free-draining gravel (free-draining aggregate) to backfill each additional course as it is installed.

2. Firmly compact the soil in the bottom of the trench. Lay 6" of compacted aggregate base. For walls 4' high and under, bury one course of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any additional courses.

3. Place the trench and compacted base. Fill in the voids. Organic soil or clay-type soil is not recommended for this application.

4. Compact every 8". Repeat steps 4, 5, 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.

5. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.

6. If you need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular saw with a fine blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

7. Sweep dry C-33 concrete sand or other selected joint material into all joints, and compact to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.

8. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to receive greater depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevation.

LAYOUT AND INSTALLATION

1. Install C-33 concrete bedding sand and screed smooth for setting pavers to finished elevation. Install C-33 concrete bedding sand and screed smooth for setting pavers to finished elevation.

2. Install hand-tight joints. Cut pavers in areas as needed to complete pattern.

3. Sweep dry C-33 concrete sand or other selected joint material into all joints, and compact to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.

4. Place pavers on screeded sand setting bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.

5. Use a supply of sand and gravel to backfill each additional course as it is installed. Use a supply of sand and gravel to backfill each additional course.

6. Organic soil or clay-type soil is not recommended for this application.

7. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular saw with a fine blade.

8. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

REFERENCES AND SPECIAL APPLICATIONS

Copies are available at authorized Eagle Bay dealers.

EAGLE BAY RESOURCES — HOW TO'S

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5. Place pavers on screeded sand setting bed. Use stringlines to

4. Install C-33 concrete bedding sand and screed smooth for

3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to receive greater depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevation.

2. Have utilities marked and set to area be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and soil. Compact exposed base area.

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity for delivery.

NOTE: Efflorescence is a whitish, powdery-like deposit, which can appear on the surface of concrete retaining walls. It occurs when cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide (from the air) to form water insoluble calcium carbonate, then called efflorescence. Efflorescence does not affect the structural performance or durability of concrete retaining walls. Eagle Bay includes admixtures in their concrete retaining walls to help minimize efflorescence, but this is a natural occurrence in concrete products. Eagle Bay does not warrant concrete retaining walls that are manufactured to the appearance of efflorescence. Efflorescence may appear intermittently in winter months following installation. It may remain for months and some of it may wear away. Efflorescence may appear immediately in winter months following installation. It may remain for months and some of it may wear away. Efflorescence may appear intermittently in winter months following installation. It may remain for months and some of it may wear away.

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These are intended as a guide for preliminary pattern design only.

Visit www.eaglebayusa.com for more information and installation instructions.

Please note Eagle Bay patterns are intended as a guide for preliminary pattern design only. It is the Designer or Contractor’s responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute their installation. Random is NOT a set pattern.
NEXT STEPS

FIND AN EAGLE BAY DEALER NEAR YOU OR REQUEST AN EAGLE BAY CONSULTATION: EAGLEBAYUSA.COM

Our goal is to make this process as easy as possible! Once you have an idea or vision in place, visit eaglebayusa.com to look up a local dealer or to request a project consultation from an Eagle Bay representative. By contacting your local dealer you’ll be able to view product samples, compare product costs, and learn about qualified designers, contractors, or installers in your area.
LIFETIME TRANSFERABLE WARRANTY

WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay manufactured hardscape products comply with and surpass all applicable standards set by the ASTM (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl) such as de-icing salt. If products prove defective we will replace these units. Eagle Bay’s responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (invoice or delivery slip).

Visit www.eaglebayusa.com for full warranty information.

DETAILS

PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogues, spec books, color test books and on-line photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and wall can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and should be expected to be on exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

EFFLORESCENCE

This warranty does not apply to efflorescence. Efflorescence is a whitish powder-like deposit which can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide from the air to form water insoluble calcium carbonate, then called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in their concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months following installation. It may remain for months and some of it may wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult your local Eagle Bay dealer for efflorescence removal chemicals.

INSTALLATION TIPS

Installation of the product constitutes its acceptance. If there are any discrepancies, contact your local dealer before continuing your project. Discoloration should not be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay includes admixtures in its manufactured products to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months following installation. It may remain for months and some of it may wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult your local Eagle Bay dealer for efflorescence removal chemicals.

COMPACTOR AND SNOW REMOVAL

Eagle Bay pavers with smooth or textured surfaces – EpicStone, GrandKay, Contrastone, SF Paves®, CircleStone and EssexStone – have high and low points on the surface which lend a more naturally aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, FlexCush, Mold 500 or combined. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on installing concrete patio details, technical information and recommended construction practices, visit ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

Also snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage caused by the misuse of compacting or snow removal equipment, housing staff marks, or burns on pavers.

NOTE:

This warranty does not apply to any breakdown, chipping, or other deterioration that were caused from improper design or installation which does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association) and recognized work procedures. Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligible act on the part of the purchaser, owner of the building, installer or any third party.

Visit www.eaglebayusa.com for full warranty information.

EAGLE BAY RESOURCES — WARRANTY INFORMATION

EAGLE BAY HARDSCAPE PRODUCTS, 1231 WILLIS RD. RICHMOND, VA 23237

TOLL FREE 800.321.9141 | MAIN 804.279.7501

www.eaglebayusa.com

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