

Beautifully Placed Confidence™

As a family-owned business, Eagle Bay operates on a unique set of values. Trust means everything to us, and we earn it by offering the finest products and services. We understand that we're not just making hardscape products, we're creating peace of mind.



EAGLE BAY HARDSCAPE PRODUCTS | 1231 WILLIS ROAD, RICHMOND, VIRGINIA 23237 | TOLL FREE 800.321.9141
www.EagleBayPavers.com   

Eagle Bay is a registered trademark of Allied Concrete Products. Allied Concrete Products is a licensed manufacturer of Anchor Wall Systems, Inc. The Anchor Build Something Beautiful logo, Aspen Stone®, Diamond™ 10DS, Diamond Pro®, Diamond Pro Stone Cut®, Highland Stone®, XL™ Cap are trademarks of Anchor Wall Systems, Inc. © Eagle Bay USA.



Highland Stone[®] RETAINING WALL SYSTEM

FEATURES AND BENEFITS

- AVAILABLE IN TWO HEIGHTS AND THREE FACE LENGTHS
- ORIGINAL REAR-LIP LOCATOR
- RANDOM LOOK IS ACHIEVED WITH SEQUENT INSTALLATION PATTERN
- BETTER CONTRACTOR PRODUCTIVITY



Highland Stone®

RETAINING WALL SYSTEM



No pins. No mortar. No misalignments. Rear-lip locator makes installation fast and accurate.



The Highland Stone® retaining wall system combines earthen tones, rich textures, varied contours, and all the advantages of the rear-lip locator, making it a reliable and easy-to-install alternative to natural stone walls. Use of the 6-inch-high Highland Stone® units alone or mixed with the 3-inch-high blocks creates stunning retaining walls.

- Available in two heights and three face lengths
- Can be used for gravity walls up to 4 feet 6 inches high, including buried course, but excluding the cap*
- Original rear-lip locator
- Taller walls can be built using geosynthetic reinforcement or the Anchorplex™ retaining wall system when designed by a qualified engineer
- Minimum outside radius measured on the top course to the front of the units is 4 feet** and the minimum inside radius measured on the base course to the front of the units is 8 feet**

CAP POSSIBILITIES:



XL™ CAP
tapered shape, (rough hewn, 2 sides)
FRONT: 18" x 13" x 3" (tall)
REAR: 12" x 13" x 3" (tall)



DIAMOND® UNICAP WALL CAP
rough hewn, 1 side
16" x 12" x 4" (tall)



COPINGSTONE
9" x 12" x 2.375" (tall)

Colors Available



PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	Shenandoah	James River	Blue Ridge	Chesapeake
Highland Stone® Retaining 6"	2,860	27	•	•	•	•	•	•	•
Highland Stone® Retaining 3"	2,860	27	•	•	•	•	•	•	•
XL Wall Cap	3,380	72 Pieces	•	•	•	•	•	•	•
Diamond® Unicap	3,590	60 Pieces					•		

PRODUCT	WEIGHT LB. per the cube	SQ. FT. per the cube	Bull Run	Jefferson	Richmond	James River	Blue Ridge	Chesapeake	Sahara
CopingStone	2,200	81	•	•	•	•	•	•	•

SEQUENT™ INSTALLATION PATTERNS

Combine the 6" and 3" wall systems to create a random, rough-textured look to your multiple-height wall. This easy-to-use panel approach breaks up the horizontal lines of a typical single-height product.

This 27-inch-high by 6-foot-long installation pattern uses an equal number of units of each face size to make a panel. This installation pattern is one of many possible options. Others can be used for different appearances.

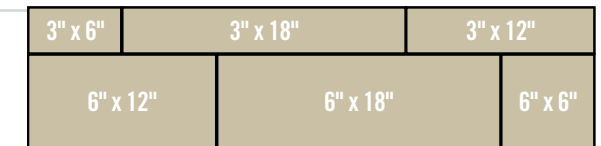
INSTALLATION GUIDELINES

Install the base course using best practices. Install filter fabric behind wall. Follow these steps to build panels.

- 1 Start by using all three units of 6" product.
- 2 Next, use all three units of the 3" product and stack them on the first three units, staggering the bond. This completes panel one.
- 3 Working along the wall, next use all three units of the alternate sized product.
- 4 Use alternate product and stack units on the course described in step 3, staggering the bond. This completes the second panel. Repeat panel installations across the base course.
- 5 Backfill, compact and install grid or structural backfill, if needed.
- 6 Start the next set of panels by staggering the first unit 18" to the right or left of lower panels and repeat step 1. Continue to install panels to complete the wall.

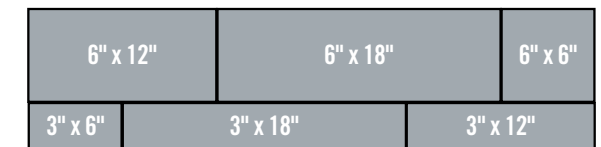
PANEL 1

3" units on top; 6" units on bottom



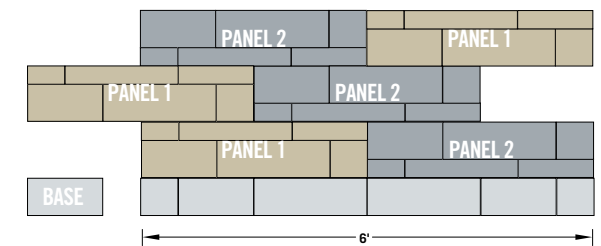
PANEL 2

6" units on bottom; 3" units on top



CREATE PATTERN

Alternate Panels 1 and 2 in a zig-zag pattern



FREQUENTLY ASKED QUESTIONS:

Q: What is the maximum height for a Highland Stone® wall without needing geosynthetic reinforcement?

A: 4 feet 6 inches high, including buried course but excluding the cap.

Q: What is the minimum outside radius?

A: 4 feet measured on the top course to the front of the units.

Q: What is the minimum inside radius?

A: 8 feet measured on the base course to the front of the units.



Q: Do 3" tall and 6" tall come on the same pallet?

A: No, 3" Highland Stone® is sold on a separate pallet from 6" Highland Stone®. However, both cubes include the 3 pieces (6", 12", 18") that make up the system.

QUESTIONS? EAGLE BAY CUSTOMER SERVICE IS STANDING BY.

800-321-9141 DELIVERY@EAGLEBAYUSA.COM